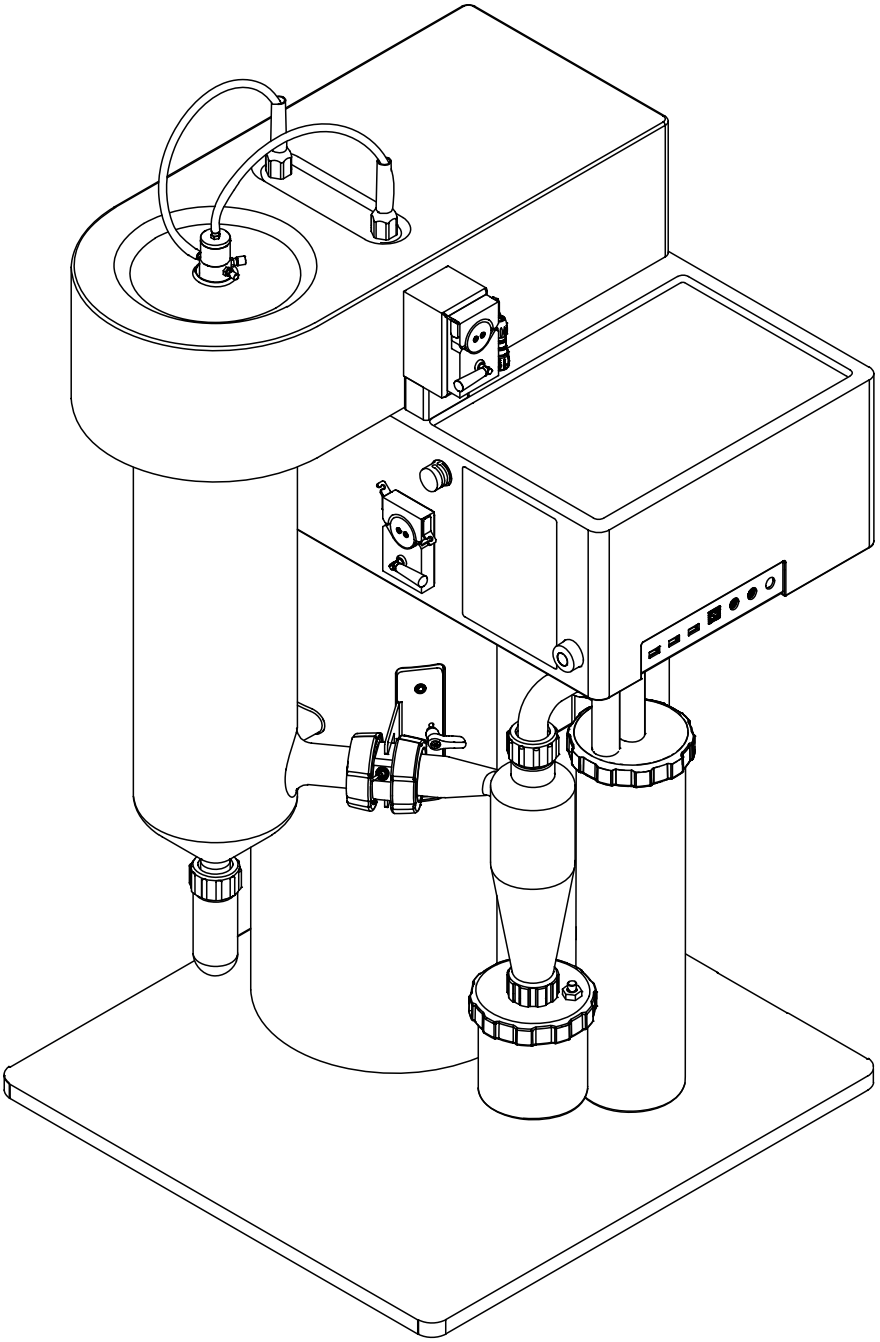
Mini Spray Dryer S-300
Operation Manual



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1 About this document

This operation manual is applicable for all variants of the instrument.
Read this operation manual before operating the instrument and follow the instructions to ensure safe and trouble-free operation.
Keep this operation manual for later use and pass it on to any subsequent user or owner.
BÜCHI Labortechnik AG accepts no liability for damage, faults and malfunctions resulting from not following this operation manual.
If you have any questions after reading this operation manual:

▶ Contact BÜCHI Labortechnik AG Customer Service.

https://www.buchi.com/contact

1.1 Mark-ups and symbols

NOTE

This symbol draws attention to useful and important information.

☑ This character draws attention to a requirement that must be met before the instructions below are carried out.

▶ This character indicates an instruction that must be carried out by the user.

⇨ This character indicates the result of a correctly carried out instruction.

Mark-up	Explanation
Window	Software Windows are marked-up like this.
Tab	Tabs are marked-up like this.
Dialog	Dialogs are marked-up like this.
[Button]	Buttons are marked-up like this.
[Field names]	Field names are marked-up like this.
[Menu / Menu item]	Menus or menu items are marked-up like this.
Status	Status is marked-up like this.
Signal	Signals are marked-up like this.

1.2 Trademarks

Product names and registered or unregistered trademarks that are used in this document are used only for identification and remain the property of the owner in each case.

1.3 Connected instruments

In addition to this operation manual, follow the instructions and specifications in the documentation for the connected instruments.

2 Safety

2.1 Proper use

The instrument is designed for spray drying.
The instrument can be used in laboratories for the following tasks:

- Spray drying

2.2 Use other than that intended

The use of the instrument other than described in proper use and specified in technical data is use other than that intended.
The operator is responsible for damages or hazards that are caused by use other than that intended.
Especially the following uses are not permitted:

- Use of the instrument with non-BUCHI products.
- Use of the instrument in closed mode with non-certified instruments.
- Use of the instrument in an environment with a potential risk of explosion or areas which require explosion-safe apparatus.
- Use of the instrument without an appropriate leading away exhaust gas from the working area.
- Use of the instrument with gases with unknown chemical composition.
- Use of the instrument with organic solvents (> 20 %) without Inert Loop.
- Use of the instrument with organic solvents (> 20 %) in open mode.
- Use of the instrument with samples containing peroxides.
- Use of the instrument with samples that can form peroxides.
- Use of the instrument with samples which produce oxygen during the processing.
- Use of the instrument with toxic substances without appropriate safety measures.
- Use of the instrument with biohazardous materials such as viruses or hazardous bacteria.
- Use of the instrument with samples which can block the feed channel of the nozzle.
- Use of the instrument with substances which might explode or ignite because of the processing.
- Use of the instrument with substances which might explode or ignite because of the selected parameters.
- Use of the instrument with corrosive samples in closed mode.
- Use of the instrument with corrosive samples other than the corrosive instrument version.
- Use of the instrument with any other Inert Loop than the S-395 without the O2 box. See Chapter 12.2.2 "Accessories", page 78.

2.3 Staff qualification

Unqualified persons are unable to identify risks and are therefore exposed to greater dangers.
The instrument may only be operated by suitably qualified laboratory staff.
These operating instructions are aimed at the following target groups:

Users

Users are persons that meet the following criteria:

- They have been instructed in the use of the instrument.
- They are familiar with the contents of these operating instructions and the applicable safety regulations and apply them.
- They are able on the basis of their training or professional experience to assess the risks associated with the use of the instrument.

Operator

The operator (generally the laboratory manager) is responsible for the following aspects:

- The instrument must be correctly installed, commissioned, operated and serviced.
- Only suitably qualified staff may be assigned the task of performing the operations described in these operating instructions.
- The staff must comply with the local applicable requirements and regulations for safe and hazard-conscious working practices.
- Safety-related incidents that occur while using the instrument should be reported to the manufacturer (quality@buchi.com).

BUCHI service technicians

Service technicians authorized by BUCHI have attended special training courses and are authorized by BÜCHI Labortechnik AG to carry out special servicing and repair measures.

2.4 Personal protective equipment

Depending on the application, hazards due to heat and/or corrosive chemicals may arise.

- ▶ Always wear appropriate personal protective equipment such as safety goggles, protective clothing and gloves.
- ▶ Make sure that the personal protective equipment meets the requirements of the safety data sheets for all chemicals used.

2.5 Warning notices in this document

Warning notices warn you of dangers that can occur when handling the instrument. There are four danger levels, each identifiable by the signal word used.

Signal word	Meaning
DANGER	Indicates a danger with a high level of risk which could result in death or serious injury if not prevented.
WARNING	Indicates a danger with a medium level of risk which could result in death or serious injury if not prevented.
CAUTION	Indicates a danger with a low level of risk which could result in minor or medium-severity injury if not prevented.
NOTICE	Indicates a danger that could result in damage to property.

2.6 Warning symbols

The following warning symbols are displayed in this operation manual or on the instrument.

Symbol	Meaning
	General warning
	Instrument damage
	Dangerous electrical voltage
	Hot surface

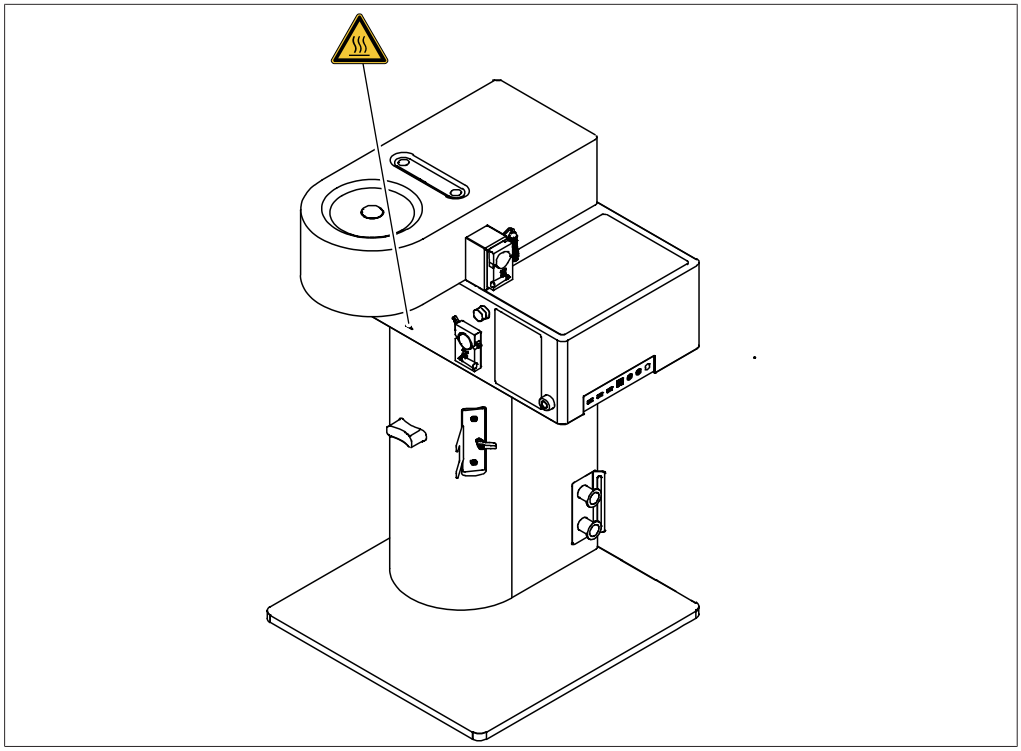


Fig. 1: Location of the warning symbols

2.7 Residual risks

The instrument has been developed and manufactured using the latest technological advances. Nevertheless, risks to persons, property or the environment can arise if the instrument is used incorrectly.
Appropriate warnings in this manual serve to alert the user to these residual dangers.

2.7.1 Faults during operation

If an instrument is damaged, sharp edges, glass splinters, moving parts or exposed electrical wires can cause injuries.

- ▶ Regularly check instruments for visible damage.
- ▶ If faults occur, switch off the instrument immediately, unplug the power cord and inform the operator.
- ▶ Do not continue to use instruments that are damaged.

2.7.2 Hot surfaces

The surfaces of the device can become very hot. If touched they can cause skin burns.

- ▶ Do not touch hot surfaces or else wear suitable protective gloves.

2.7.3 Dangerous vapors

The use of the instrument can produce dangerous vapors that are capable of causing life-threatening toxic effects.

- ▶ Do not inhale any vapors produced during processing.
- ▶ Ensure that vapors are removed by a suitable fume hood.
- ▶ Only use the instrument in well ventilated areas.
- ▶ If vapors escape from connections, check the seals concerned and replace them if necessary.
- ▶ Do not process any unknown fluids.
- ▶ Observe the safety data sheets for all substances used.

2.7.4 Dangerous particles

The use of the instrument can produce dangerous particles that can cause life-threatening toxic effects.

- ▶ Do not inhale any particles produced during processing.
- ▶ Ensure that particles are removed by a suitable fume hood.
- ▶ Only use the instrument in well ventilated areas.
- ▶ If particles escape from connections, check the seals concerned and replace them if necessary.
- ▶ Do not process any unknown fluids.
- ▶ Observe the safety data sheets for all substances used.

2.7.5 Glass breakage

Broken glass can cause severe cuts.
Damaged glass components may implode if subjected to a vacuum.
Minor damage to the ground joints impairs the sealing effect and may therefore diminish performance.

- ▶ Handle the flask and other glass components carefully and do not drop them.
- ▶ Always visually inspect glass components for damage every time they are to be used.
- ▶ Do not continue to use glass components that are damaged.
- ▶ Always wear protective gloves when disposing of broken glass.

2.7.6 Malfunction of a connected instrument (option)

A malfunction on a connected instrument can cause poisoning or death.

- ▶ Make sure that the connected instrument is prepared and maintained according to the user documentation.

2.8 Modifications

Unauthorized modifications can affect safety and lead to accidents.

- ▶ Use only genuine BUCHI accessories, spare parts and consumables.
- ▶ Carry out technical changes only with prior written approval from BUCHI.
- ▶ Only allow changes to be made by BUCHI service technicians.

BUCHI accepts no liability for damage, faults and malfunctions resulting from unauthorized modifications.

3 Product description

3.1 Description of function

Spray drying is a processing technology to transform a liquid feedstock into a dried powder through four fundamental steps:

- Atomization of the feed into a spray
- Drying gas contact
- Solvent evaporation
- Separation of the dried product from the drying medium

The following spray drying modes are available:

Spray drying mode	Solvent composition
Open mode	up to 20 % organic solvent
Closed mode with Inert Loop (When using Ultrasonic Package accessory inert gas adapter is necessary)	between 90 % - 100 % organic solvent
Closed mode with Inert Loop and Dehumidifier (When using Ultrasonic Package accessory inert gas adapter is necessary)	between 20 % - 90 % organic solvent

3.2 Configuration

3.2.1 Front view

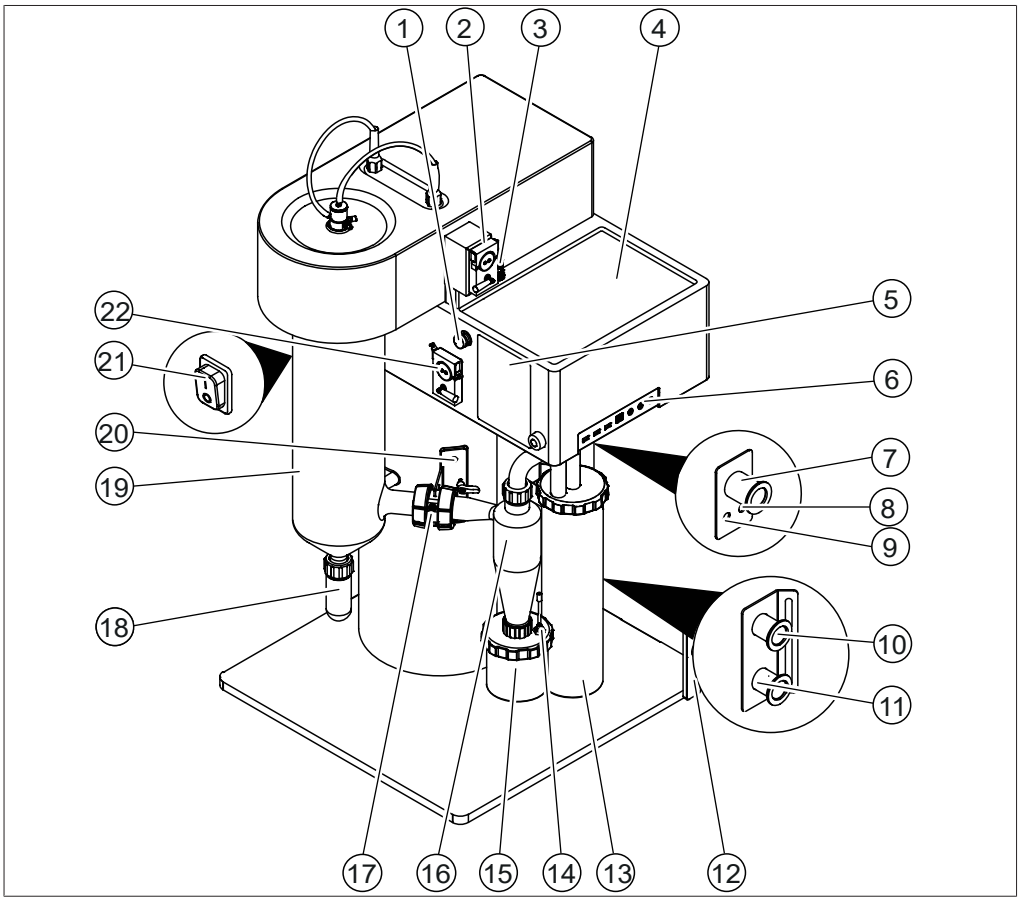


Fig. 2: Front view

1	Switch valve (Advanced and Corrosive only)	2	Peristaltic pump 2 (option)
3	Plug peristaltic pump 2	4	Sample and solvent place area
5	Interface See Chapter 6 "Interface", page 28	6	Connections on the side See Chapter 3.2.3 "Connections on the side", page 17
7	Inlet from filter / cyclone (marked **Filter**)	8	Filter pressure inlet (marked **IN**)
9	Filter pressure outlet (marked **OUT**)	10	Aspirator outlet
11	Heater Inlet	12	Tubing protection (option)
13	Outlet Filter	14	Product temperature sensor (option)
15	Product collection vessel	16	Cyclone
17	Connection piece with outlet temperature sensor	18	Separation flask
19	Spray cylinder	20	Cylinder holder and sensor plugs See Chapter 3.2.4 "Cylinder holder and sensor plugs", page 17
21	On/Off master switch	22	Peristaltic pump 1

3.2.2 Rear view

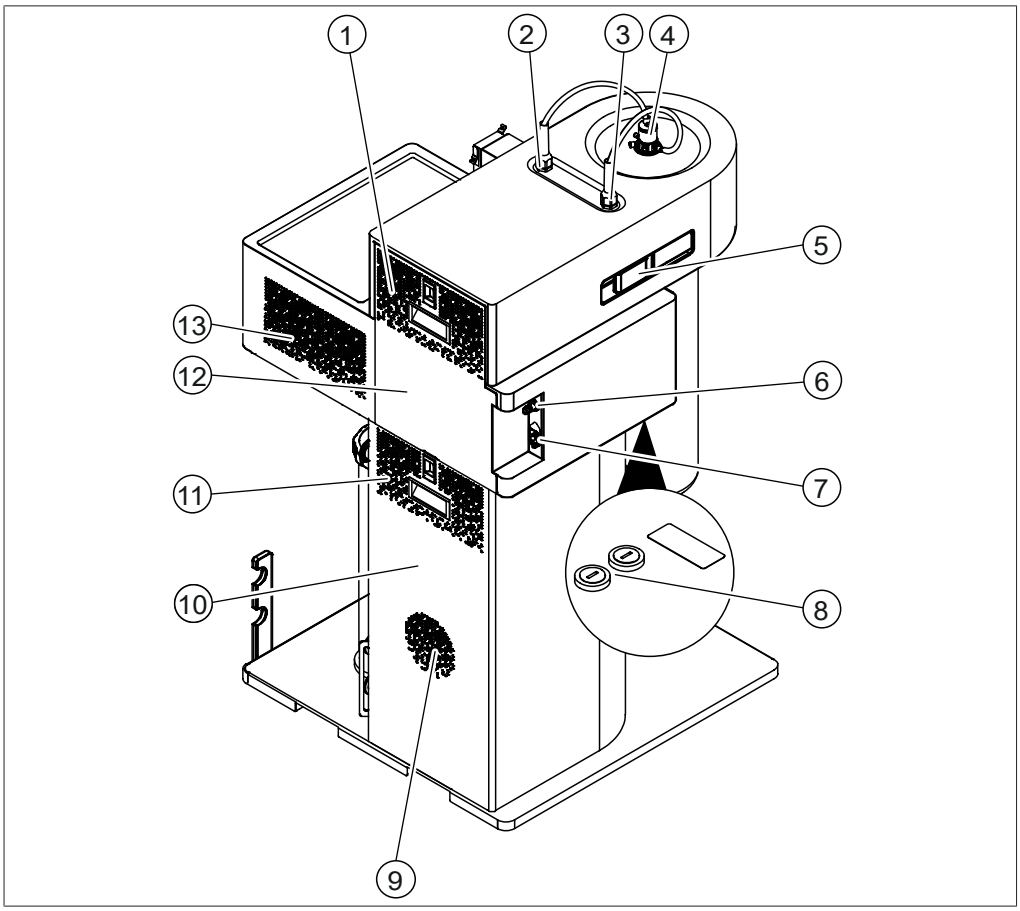


Fig. 3: Rear view

1	Ventilation slots	2	Compressed air for the nozzle cleaner
3	Spray gas	4	Nozzle See Chapter 3.2.5 "Spray drying nozzle (Two fluid nozzle)", page 18
5	Handle	6	Spray gas connection
7	Power supply connection	8	Fuses
9	Aspirator ventilation	10	Lower rear door
11	Ventilation slots	12	Upper rear door
13	Ventilation slots		

3.2.3 Connections on the side

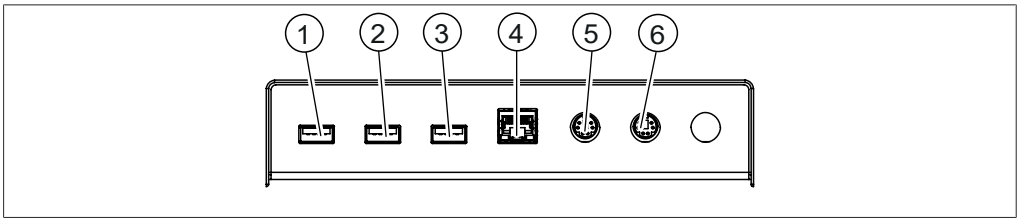


Fig. 4: Connections

1	USB	2	USB
3	USB	4	LAN
5	RJ32	6	RJ32

3.2.4 Cylinder holder and sensor plugs

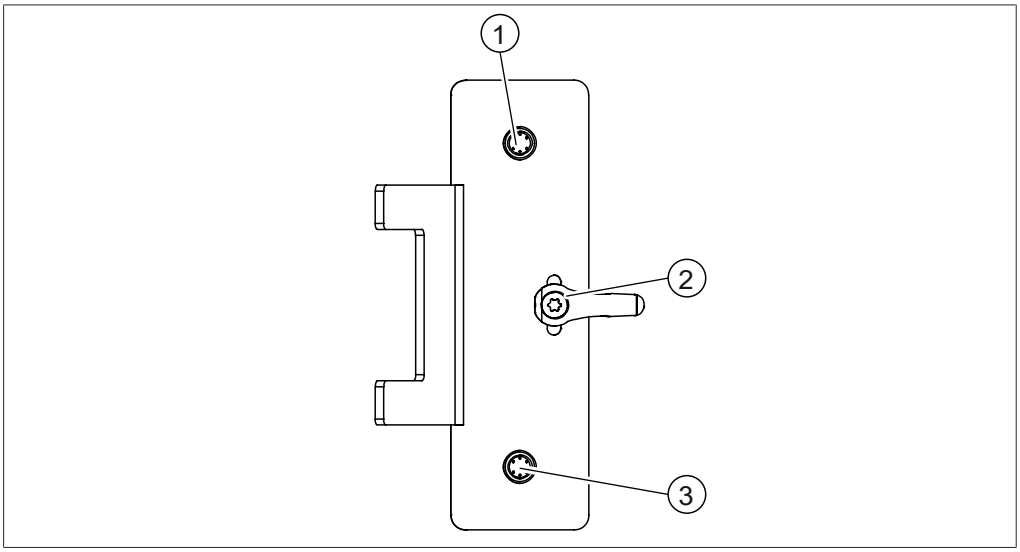


Fig. 5: Adjustment and sensor plugs

1	Outlet temperature sensor port	2	Hight correction handle
3	Product temperature sensor port		

3.2.5 Spray drying nozzle (Two fluid nozzle)

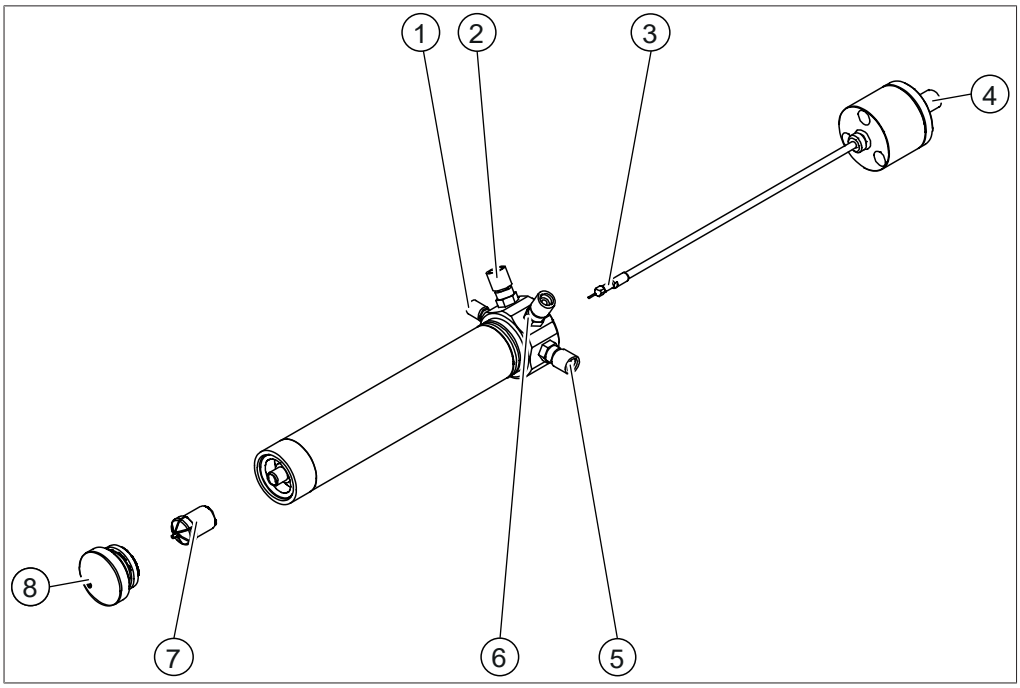
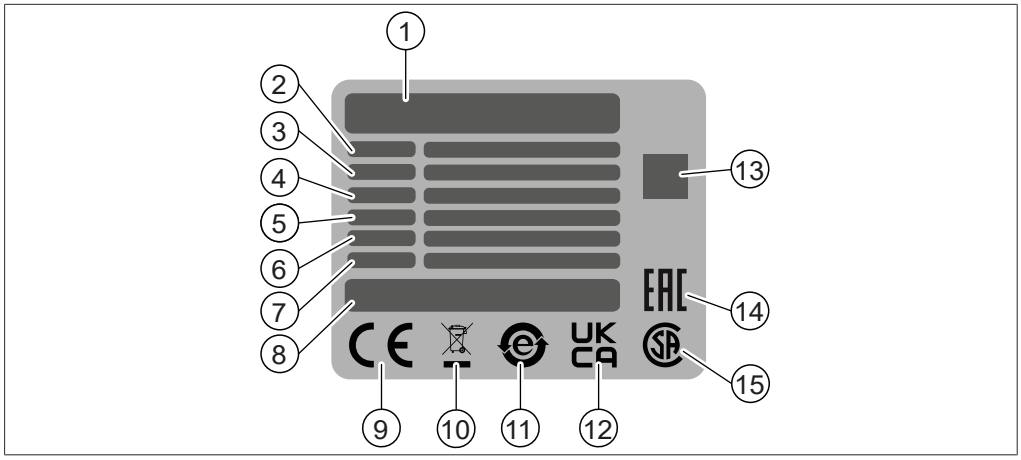


Fig. 6: Spray drying nozzle

1 Feeding tube connection (marked **FEED**)
2 Cooling in connection (marked **C IN**)
3 Nozzle needle
4 Cleaning nozzle gas connection
5 Dispersion gas connection (marked **GAS**)
6 Cooling out connection (marked **C OUT**)
7 Nozzle tip
8 Nozzle cap

3.3 Type plate

The type plate identifies the instrument. The following type plate is an example with all possible information. For more details refer to the type plate on the instrument. The type plate is located at the rear of the instrument.



1	Company name and address	2	Instrument name
3	Serial number	4	Input voltage range
5	Frequency	6	Power consumption maximum
7	Year of manufacture	8	Product origin
9	Symbol for "CE conformity"	10	Symbol for "Do not dispose of as household waste"
11	Symbol for "electronics recycling"	12	Symbol for "UK Conformity Assessed"
13	QR-Code contains "Item number, Serial number"	14	Symbol for "Eurasian Conformity" (optional)
15	Symbol for "CSA certified" (optional)		

3.4 Scope of delivery

NOTE

The scope of delivery depends on the configuration of the purchase order.

Accessories are delivered as per the purchase order, order confirmation, and delivery note.

3.5 Technical data

3.5.1 Mini Spray Dryer S-300

	Mini Spray Dryer S-300	Mini Spray Dryer S-300 Advanced	Mini Spray Dryer S-300 Corrosive
Dimensions (W x D x H)	620 mm x 640 mm x 1052 mm	620 mm x 640 mm x 1052 mm	620 mm x 640 mm x 1052 mm
Weight (without glass assembly)	54.0 kg	54.0 kg	54.0 kg
Weight (with glass assembly)	62.5 kg	62.5 kg	62.5 kg
Connection voltage	220 - 240 ± 10 % VAC	220 - 240 ± 10 % VAC	220 - 240 ± 10 % VAC
Heating Control	± 3 °C	± 3 °C	± 3 °C
Power consumption	max. 2300 W	max. 2300 W	max. 2300 W
Fuse	10 AT	10 AT	10 AT
Overvoltage category	II	II	II

	Mini Spray Dryer S-300	Mini Spray Dryer S-300 Advanced	Mini Spray Dryer S-300 Corrosive
Frequency	50 / 60 Hz	50 / 60 Hz	50 / 60 Hz
IP Code	IP20	IP20	IP20
Pollution degree	2	2	2
Minimum clearance on all sides	100 mm	100 mm	100 mm
Spray drying gas	Nitrogen Compressed air	Nitrogen Compressed air	Nitrogen Compressed air
Pressure range	6.5 - 7.0 bar	6.5 - 7.0 bar	6.5 - 7.0 bar
Spray gas range	80 - 1800 L/h	80 - 1800 L/h	80 - 1800 L/h
Max. temperature	220 °C	220 / 250 °C	220 / 250 °C
Max. flow rate	35 m³/h	35 m³/h	35 m³/h
Sample feed	0.1 - 30.0 mL/min	0.1 - 30.0 mL/min	0.1 - 30.0 mL/min
External connection drying gas	KF25	KF25	KF25
Certificate	CSA / CE	CSA / CE	CSA / CE

3.5.2 Ambient conditions

For indoor use only.

Max. altitude above sea level	2000 m
Ambient and storage temperature	5 – 40 °C
Maximum relative humidity	80% for temperatures up to 31 °C decreasing linearly to 50 % relative humidity at 40 °C

3.5.3 Materials

Component	Materials of construction
Housing	PUR (Polyurethane) foam painted
Glass assembly	3.3 borosilicate glass
Nozzle	Stainless steel
Heater	Stainless steel
Product feed tube	Silicone and tygon
Cover of the product collection vessel	PA12
Seal of the product collection vessel	FPM
Seal cyclone	Silicone, Silicone with PTFE
Drying gas tube	TPR (Thermoplastic elastomers)/PTFE (Polytetrafluoroethylene)
Acid resistant coated metal	Stainless steel, PVA
Acid resistant metal	Titanium

3.5.4 Installation site

- The installation site meets the safety requirements. See Chapter 2 "Safety", page 8
- The installation site has a firm, level and nonslip surface.
- The installation site has no obstacles (e.g. water taps, drains, etc.).
- The installation site has an own mains outlet socket for the instrument.
- The installation site is not exposed to external thermal loads, such as direct solar radiation.
- The installation site has enough space that cables / tubes can be routed safely.
- The installation site meets the requirements for the connected devices. See related documentation
- The installation site meets the specifications according to the technical data (e.g. weight, dimension, etc.). See Chapter 3.5 "Technical data", page 19
- The installation site fits basic electromagnetic environment / Emission Class B.

4 Transport and storage

4.1 Transport



NOTICE

Risk of breakage due to incorrect transportation

- ▶ Make sure that the instrument is fully dismantled.
- ▶ Pack all instrument components properly to prevent breakage. Use the original packaging whenever possible.
- ▶ Avoid sharp movements during transit.

- ▶ After transporting, check the instrument and all glass components for damage.
- ▶ Damage that has occurred in transit should be reported to the carrier.
- ▶ Keep packaging for future transportation.

4.2 Storage

- ▶ Make sure that the ambient conditions are complied with (see Chapter 3.5 "Technical data", page 19).
- ▶ Wherever possible, store the device in its original packaging.
- ▶ After storage, check the device, all glass components, seals and tubing for damage and replace if necessary.

4.3 Lifting the instrument

⚠ WARNING

Danger due to incorrect transportation

The possible consequences are crushing injuries, cuts and breakages.

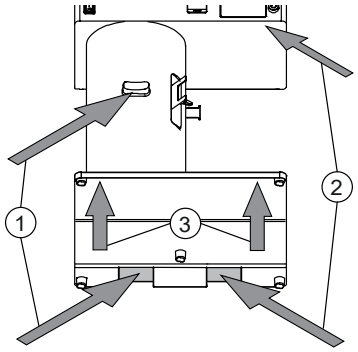
- ▶ Lift the instrument with three persons at the same time.
- ▶ Lift the instrument at the points indicated.

NOTICE

Dragging the instrument can damage the feet of the instrument.

- ▶ Lift the instrument when positioning or re-locating.

▶ Lift the instrument at the points indicated ((1) + (3) and (2) + (3)).



5 Installation

5.1 Before installation

NOTICE

Instrument damage due to switching it on too early.

Switching on the instrument too early after transportation can cause damage.

▶ Climatize the instrument after transportation.

5.2 Establishing electrical connections

NOTICE

Risk of instrument damage because of not suitable power supply cables.

Not suitable power supply cables can cause bad performance or an instrument damage

▶ Use only BUCHI power supply cables.

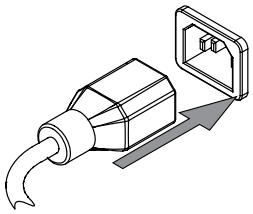
Precondition:

☑ The electrical installation is as specified on the type plate.

☑ The electrical installation is equipped with a proper grounding system.

☑ The electrical installation is equipped with suitable fuses and electrical safety features.

☑ The installation site is as specified in the technical date. See Chapter 3.5 "Technical data", page 19.



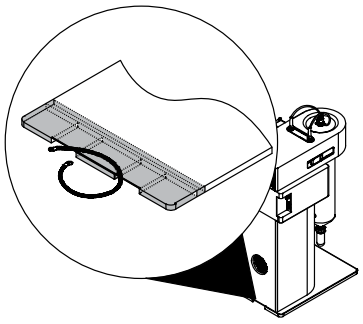
▶ Connect the power supply cable to the connection on the instrument. See Chapter 3.2 "Configuration", page 14.

▶ Connect the mains plug to an own mains outlet socket.

5.3 Securing against earthquakes

The instrument has an earthquake fixing point to protect the device against falling.

▶ Tie the lashing mount to a fixed point using strong cord or a wire.

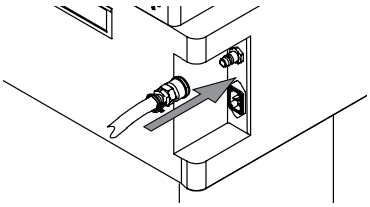


5.4 Installing the spray gas supply

Precondition:

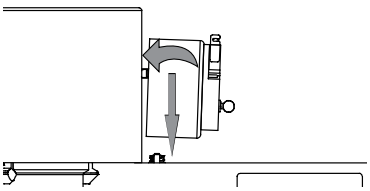
☑ The spray gas supply meets the specifications.
See Chapter 3.5 "Technical data", page 19

▶ Attach the spray gas supply to the instrument.

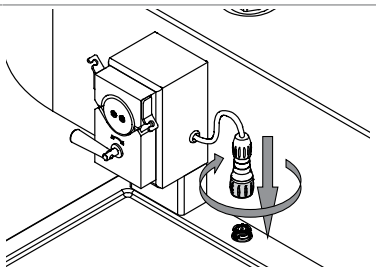


5.5 Installing peristaltic pump 2 (option)

▶ Attach the peristaltic pump 2 to the instrument.



▶ Connect the cable to the instrument.



5.6 Installations for remote services (option)

Navigation path:

→ ☰ → 

NOTE

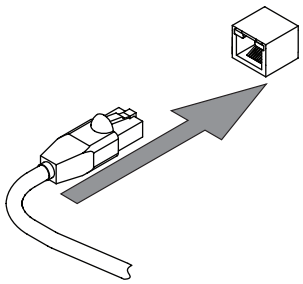
2.4GHz Network frequency required to operate the instrument remotely.

Instrument can only work on this frequency.

▶ If not applicable, use hotspot from device.

Precondition:
☑ Instrument and mobile device are in the same network.
☑ The app is installed on the mobile device.

▶ Connect the network cable to the socket marked **LAN**. See Chapter 3.2 "Configuration", page 14



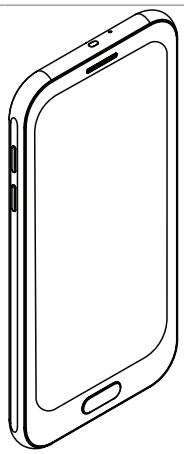
▶ Navigate to the *Remote and Monitoring* menu according the navigation path.

▶ Start the app on the mobile device.

▶ Tap the *[Scan QR Code]* button on the app.

▶ Scan the QR code with the app.

⇨ The mobile device and the instrument are connected.



5.7 Installations for a spray drying mode

The installations for a spray drying mode, see separate installation manuals.

- *"Mini Spray Dryer S-300 in closed mode with Dehumidifier and Inert Loop"*
- *"Mini Spray Dryer S-300 in closed mode with Inert Loop"*
- *"Mini Spray Dryer S-300 in open pressure mode"*
- *"Mini Spray Dryer S-300 in open suction mode"*

5.8 Installing the outlet filter holder



⚠ WARNING

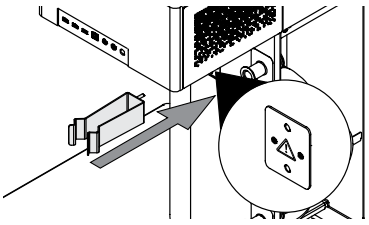
Not installed filter holder

A not installed filter holder will result in an inadequately grounded instrument.

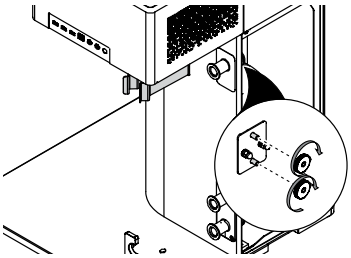
A not sufficient grounded instrument can cause fires.

▶ Install the filter holder.

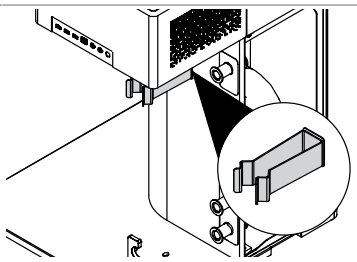
▶ Put the filter holder onto the instrument.



▶ Attach the filter holder to the instrument with the knurl nuts.



▶ Make sure that the warning sign is not visible anymore.



6 Interface

6.1 Layout of the interface

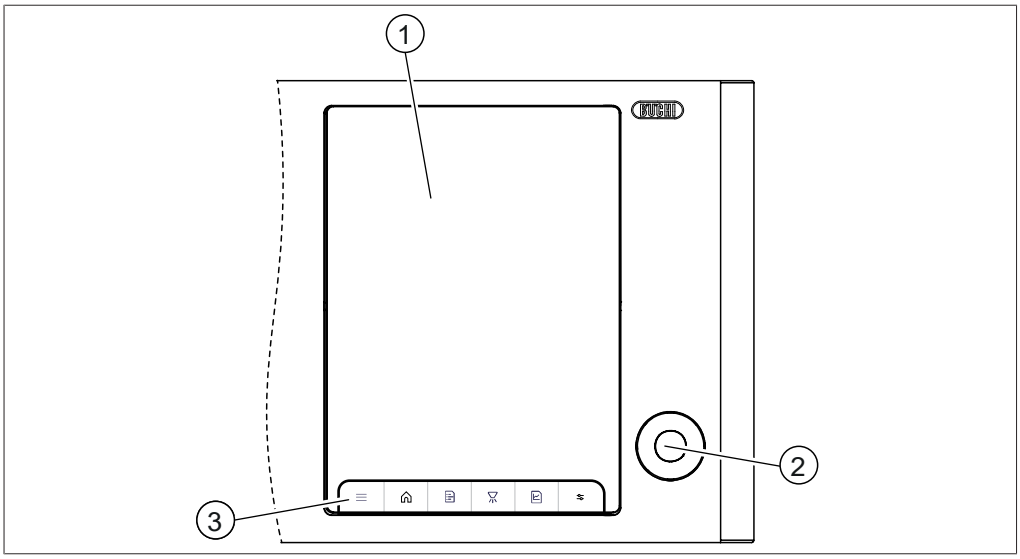


Fig. 7: Interface

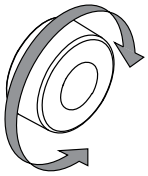
1 Content area

2 Navigation control

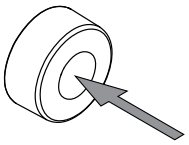
3 Navigation bar
See Chapter 6.2 "Navigation bar", page 28

Using the navigation control

► Select an entry.



► Confirm the selected entry.



6.2 Navigation bar

Icon	Description	Further information
☰	Menu bar	Shows available menus. See Chapter 6.2.1 "Menu bar", page 29
⌂	Home panel	Shows the home screen. See Chapter 10.4 "Sending instrument data to BUCHI customer service", page 71

Icon	Description	Further information
	*Methods* panel	• Creating methods • Editing methods • Method library See Chapter 7.10 "Editing a method (Advanced and Corrosive only)", page 47
	*Job Lists* panel	Task organization tool. See Chapter 7.11 "Editing a job list (Advanced and Corrosive only)", page 51
	*Control* panel	Controlling and editing parameters during a run. See Chapter 6.2.2 "Control panel", page 30
	*Runs* panel	Shows the details of carried out runs. See Chapter 8.4 "Exporting run data", page 60

6.2.1 Menu bar

Icon	Description	Further Information
	*Remote and Monitoring*	See Chapter 5.6 "Installations for remote services (option)", page 25
	*Settings*	See Chapter 6.4 "System settings", page 31
		See Chapter 6.5 "Customizing options", page 32
	*Notification*	Displayed when a notification appears.
	*Instrument*	Shows details about the spray drying system.
		Calibrations See Chapter 9.2 "Calibrating the peristaltic pumps", page 61
		Shows counters and additional information.
	*Logs*	Shows the notification history.
	*Update*	Displayed when an update is available.
	*About*	Shows legal information.

6.2.2 Control panel

The control panel consists on three sections:

Icon	Name	Description
	Control screen	See Chapter "Control screen", page 30
	Live graphs screen	Shows live charts of the parameters.
	Focus parameters screen	Visualizes selected parameters in a larger size. See Chapter "Customizing the focus parameters screen", page 33

Control screen

Icon	Explanation
	Solvent
	Sample
	Stopping the drying gas without stopping the data recording of the run.
	Auto mode

Function	Description
[Drying gas]	Set the aspirator flow m^3/h.
	Start the aspirator.
[Inlet T]	Set of the inlet temperature.
	Start heating up the instrument.
[Disper. gas]	Set the spray gas volume in L/h.
	Start the gas flow.
[Pump 1]	Peristaltic pump rate in volume per minute.
	Start the spray process.
[Pump 2] (option)	Peristaltic pump rate in volume per minute.
	Start the spray process.
[Outlet T]	Shows the temperature of the drying gas measured at the end of the drying cylinder.
[Product T]	Shows the temperature of the drying gas measured in the product collection vessel.
[Deblock]	Setting the frequency for the nozzle cleaning.
[Filter press.]	Shows the filter permeability in percent or mbar. See Chapter "Customizing the control screen", page 32

6.3 Function buttons

Icon	Explanation
	*[Load]* button
	*[Options]* button

Icon	Explanation
	*[Copy]* button
	*[Delete]* button

6.4 System settings

6.4.1 Changing the display settings

The following settings can be changed:

Display setting	Explanation
[Dark Mode]	Uses light texts and icons on a dark background.
[Brightness]	Changing the display brightness.
[Dimmer]	Setting the time the display starts to reduce the brightness.

Navigation path

→ ⚙ → *[System]*

- Navigate to the *System* submenu according to the navigation path.
- Select the *Display* section.
- Carry out the changes according to your needs.

6.4.2 Changing the language settings

Navigation path

→ ⚙ → *[Customize]*

- Navigate to the *Customize* submenu according to the navigation path.
- Select the *Localization* section.
- Select required language from the drop-down menu.

6.4.3 Changing the sound settings

The following sound settings are changeable:

Sound option	Explanation
[System Volume]	Volume setting
[Keyboard Clicks]	Setting the keyboard clicks to ON/OFF

Navigation path

→ ⚙ → *[System]*

- Navigate to the *System* submenu according to the navigation path.
- Select the *Sound* section.
- Carry out the changes according to your needs.

6.4.4 Changing date and time

Options	Explanations
[Automatic Date and Time]	Set the correct time on the instrument automatically
[Set Date]	Visible when the *[Automatic Data and Time]* action is off.
[Select Time Zone]	Specify a time offset from local time.

Navigation path

➔ ⚙ ➔ *[System]*

- ▶ Navigate to the *System* submenu according to the navigation path.
- ▶ Select the *Date and Time* section.
- ▶ Carry out the changes according to your needs.

6.5 Customizing options

6.5.1 Changing the home screen background

The following graphic formats are possible:

- .png
- .jpg

Navigation path

➔ ⚙ ➔ *[System]*

Precondition:
☑ A data storage device with graphics is connected to the instrument.

- ▶ Navigate to the *System* submenu according to the navigation path.
- ▶ Select the *Home Screen* section.
- ▶ Tap the *[+]* button.

⇨ The display shows the selectable graphics.

- ▶ Select the graphic you wish to enter.

6.5.2 Customize the control panel

Customizing the control screen

The following display options are available:

Display option	Explanation
Filter Blockage	Shows the blockage level of the outlet filter in %.
Filter Pressure	The pressure measured at the outlet of the filter in mbar

Navigation path

➔ ⚙ ➔ *[Customize]*

- ▶ Navigate to the *Customize* submenu according to the navigation path.
- ▶ Select the *Control Panel* section.

▶ Select the filter option you wish to use from the drop-down menu for the *[Show Pressure]* action.

Customizing the focus parameters screen

The following options can be selected for each of the three positions:

- *[Product Temperature]*
- *[Spray Gas]*
- *[Drying Gas]*
- *[Filter Blockage]*
- *[Filter Pressure]*
- *[Outlet Temperature]*
- *[Inlet Temperature]*

Navigation path

→ ⚙ → *[Customize]*

▶ Navigate to the *Customize* submenu according to the navigation path.

▶ Select the *Control Panel* section.

▶ Select the option you wish to show from the drop-down menu for each position action.

6.5.3 Customize the report

The following report entries are customizable:

- Logo (.jpg or .png only)
- Address

Navigation path

→ ⚙ → *[Customize]*

Precondition:

☑ If necessary, a data storage device with a graphic for the logo is connected to the instrument.

▶ Navigate to the *Customize* submenu according to the navigation path.

▶ Select the *Report* section.

▶ Tap the *[+]* button.

⇨ The display shows the selectable graphics.

▶ Select the graphic you wish to enter.

▶ Select the action *[Company Address]* action.

⇨ The display shows a dialog with an alphanumeric input box.

▶ Enter the address.

⇨ The entered values are changed.

6.5.4 Changing the measurement units

The following units are changeable:

Type	Available unit
Temperature	°C
	°F
Pressure	metric
	imperial

Navigation path

➔ ⚙ ➔ *[Customize]*

- ▶ Navigate to the *Customize* submenu according to the navigation path.
- ▶ Select the *Localization* section.
- ▶ Select the measurement units you wish to use.

7 Preparing for a spray drying process

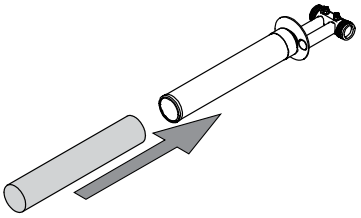
7.1 Preparing the outlet filter

7.1.1 Preparing the outlet filter with filter bag (Option)

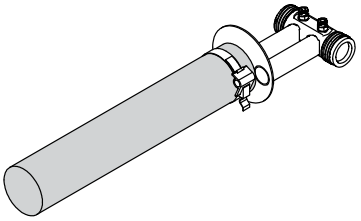
NOTE

Removing is done in reverse sequence.

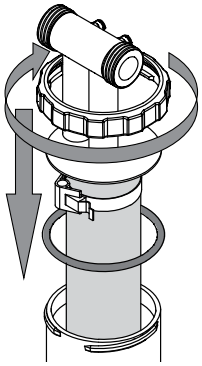
▶ Put the filter bag on the filter body.



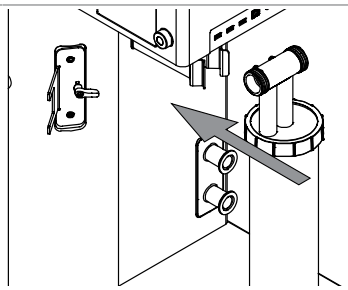
▶ Secure the filter bag in place with quick release fastener.



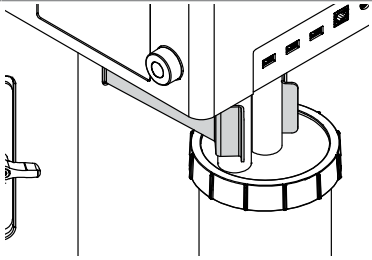
▶ Put the prepared filter body in the filter vessel.
▶ Secure the filter body in place with the cap nut.



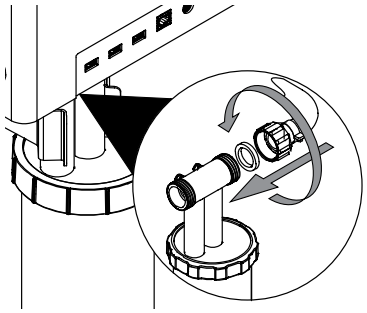
▶ Put the filter in the filter holder.



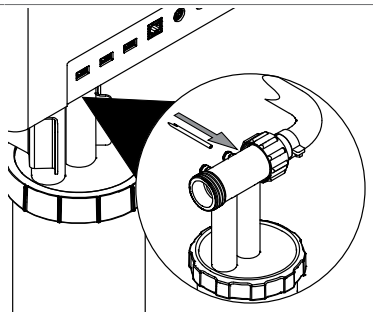
▶ Make sure that the filter is attached to the filter holder.



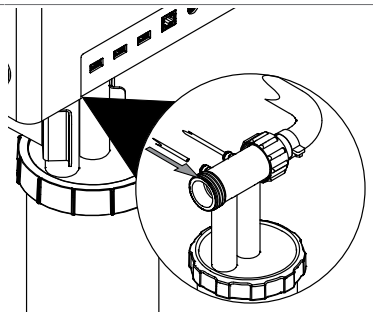
▶ Connect the filter with the instrument.



▶ Attach the filter outlet sensor tube to the filter.



▶ Attach the filter inlet sensor tube to the filter.

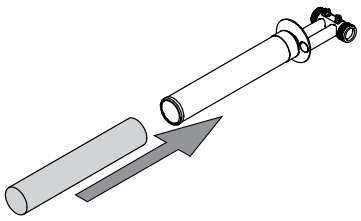


7.1.2 Preparing the outlet filter with PTFE membrane (Option)

NOTE

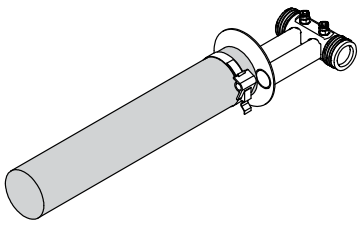
Removing is done in reverse sequence.

▶ Pull the PTFE membrane on the filter body.

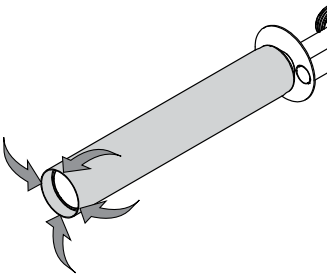


▶ Secure the filter bag in place with quick release fastener.

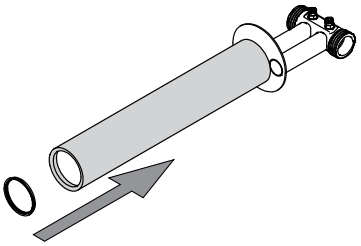
⇨ For the initial installation it might be necessary to bend the hold of the fastener slightly towards the filter.



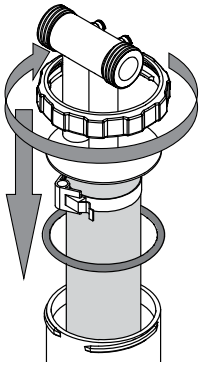
▶ Turn in the filter membrane.



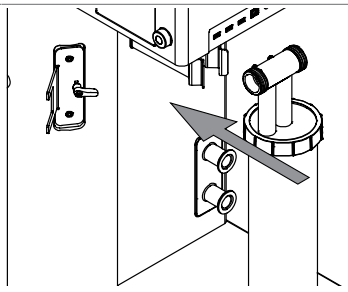
▶ Put the plug on the bottom.



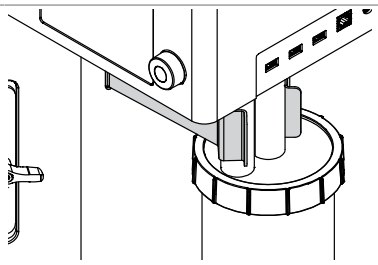
▶ Put the prepared filter body in the filter vessel.
▶ Secure the filter body in place with the cap nut.



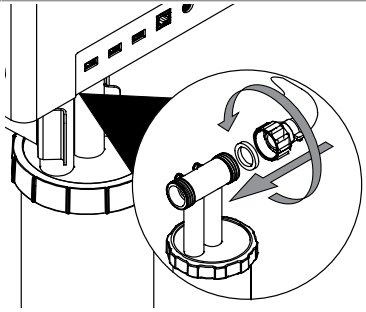
▶ Put the filter in the filter holder.



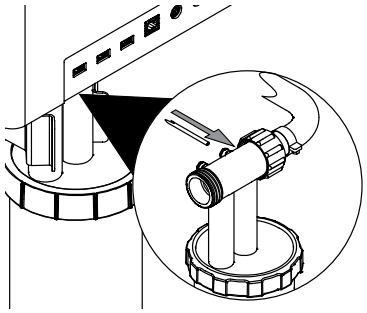
▶ Make sure that the filter is attached to the filter holder.



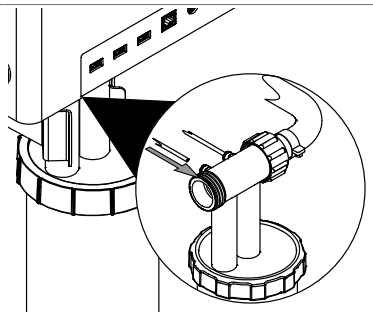
▶ Connect the filter with the instrument.



▶ Attach the filter outlet sensor tube to the filter.



▶ Attach the filter inlet sensor tube to the filter.



7.2 Preparing the glass assembly

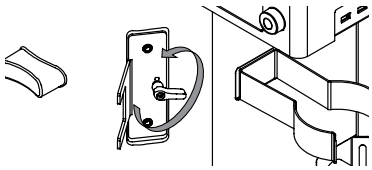
NOTE

Removing is done in reverse sequence.

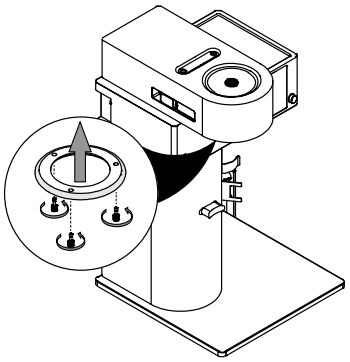
Precondition:

☑ The filter is prepared. See Chapter 7.1 "Preparing the outlet filter", page 35

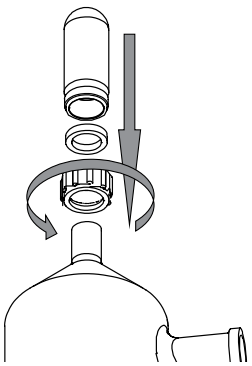
▶ Open the hight correction handle.



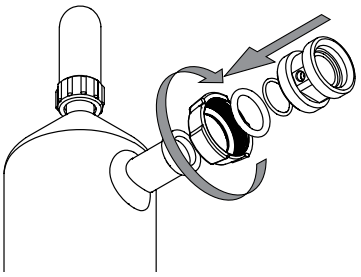
▶ Attach the seal holder with the seal onto the instrument.



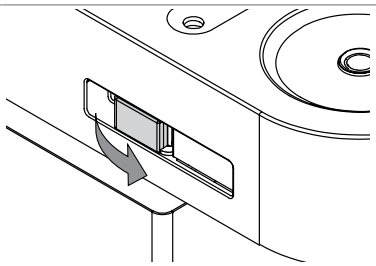
▶ Attach the separation flask to the spray cylinder.



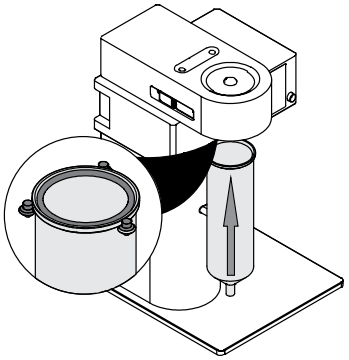
▶ Attach the coupling flange to the spray cylinder.



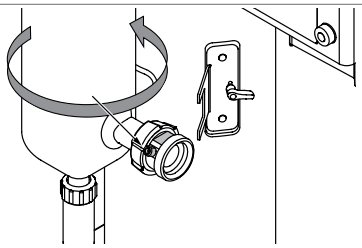
▶ Open the handle.



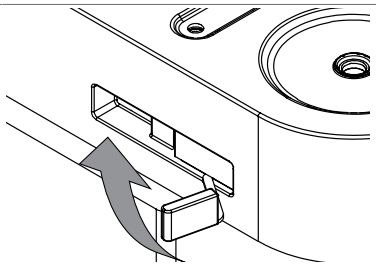
▶ Press the prepared spray cylinder on the seal holder.



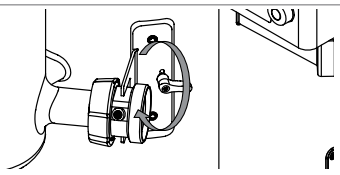
▶ Make sure, that the connection for the outlet temperature sensor shows in the direction indicated.
▶ Turn the spray cylinder that the coupling flange fits in the adjustment.



▶ Close the handle.

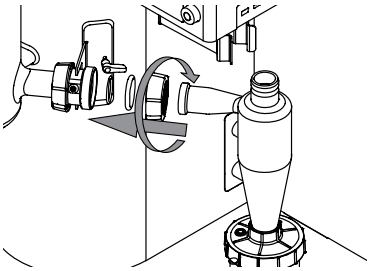


▶ Fix the hight correction handle.

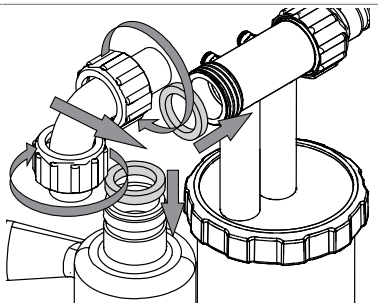


Precondition:
☑ The product collection vessel is prepared. See Chapter 7.3 "Preparing the product vessel", page 40

▶ Attach the cyclone to the spray cylinder.



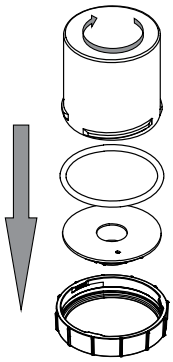
▶ Attach the cyclone to the filter.



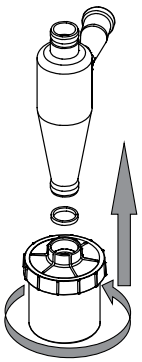
7.3 Preparing the product vessel

NOTE
Removing is done in reverse sequence.

▶ Prepare the product collection vessel.



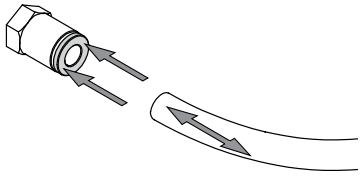
▶ Attach the prepared product vessel to the cyclone.



7.4 Preparing the spray drying nozzle

Attaching and removing hoses to the nozzle:

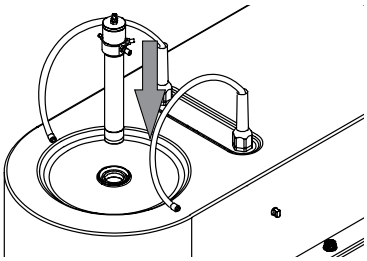
- ▶ Press the ring at the connector.
- ▶ Move the hose.



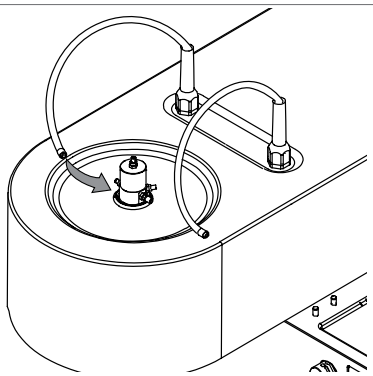
Precondition:

☑ The peristaltic pump is prepared. See Chapter 7.5 "Preparing the peristaltic pump", page 42

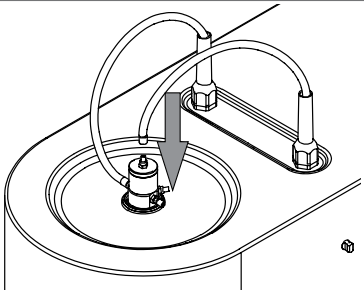
- ▶ Insert the nozzle into the heater element of the mini spray dryer.



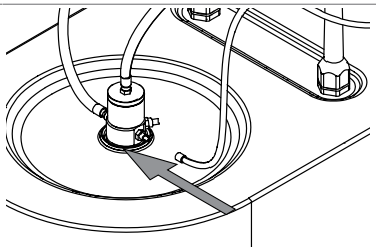
- ▶ Attach the spray gas onto the connection marked **GAS**.
- ▶ Attach the spray gas tube in place with the union nut.



- ▶ Attach the de-block tube to the nozzle



- ▶ Attach the assembled feeding tube onto the connection marked **FEED**.
- ▶ Attach the feed tube in place with the union nut.



7.5 Preparing the peristaltic pump

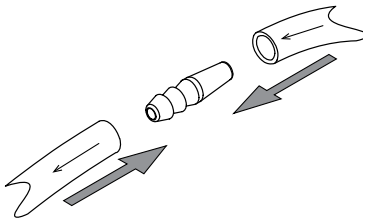
7.5.1 Preparing the peristaltic pump for manual mode

Precondition:

☑ The peristaltic pump bed is prepared. See Chapter 7.8 "Adjusting the peristaltic pump bed", page 45

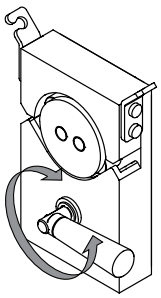
☑ The solvent is prepared.

☑ Sample is prepared.

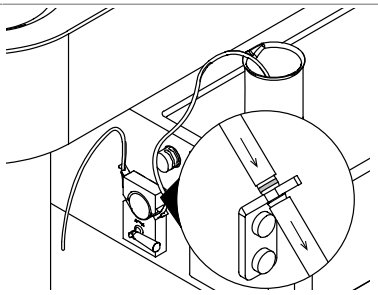


▶ Prepare the feeding tube.

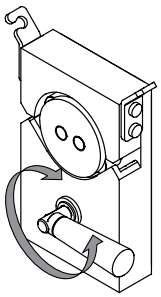
▶ Lower the pump bed.



▶ Install the feeding tube.



▶ Close the pump bed.



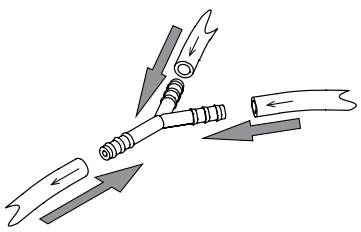
7.5.2 Preparing the peristaltic pump for auto mode (option)

Precondition:

☑ The peristaltic pump bed is prepared. See Chapter 7.8 "Adjusting the peristaltic pump bed", page 45

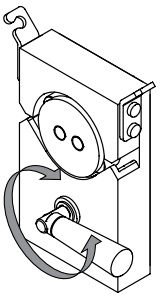
☑ The solvent is prepared.

☑ Sample is prepared.

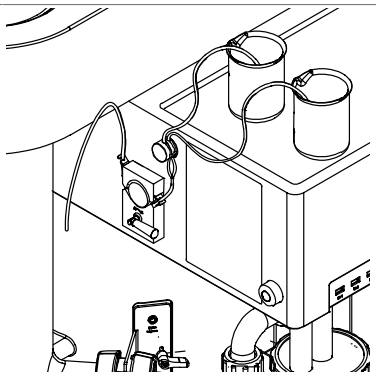


▶ Prepare the Y-piece.

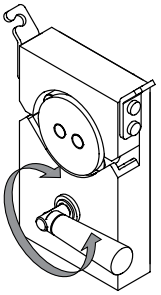
▶ Lower the hose base.



▶ Attach the tube with the sample in the rear guide.
▶ Attach the tube with the solvent in the front guide.



▶ Close the hose base.

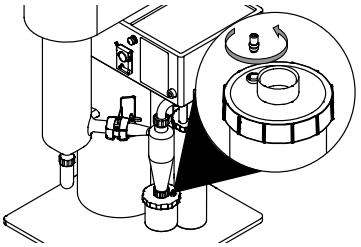


▶ Connect the feeding tube to the nozzle. See Chapter 7.4 "Preparing the spray drying nozzle", page 41

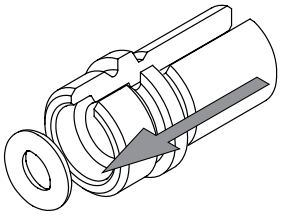
7.6 Preparing the sensors

7.6.1 Preparing the product temperature sensor (option)

(first time only)
▶ Remove the cap nut from the product collection vessel.

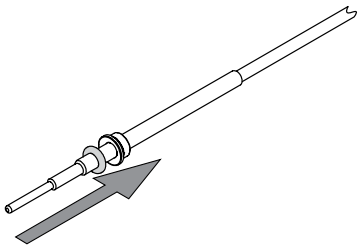


(first time only)
▶ Remove the sealing from the fixing nut.

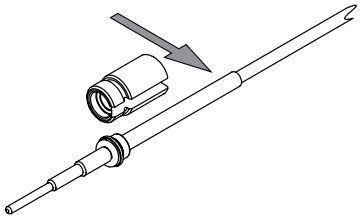


(first time only)

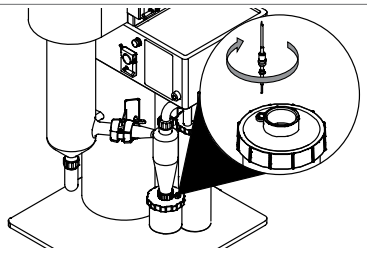
▶ Attach the sealing to the sensor.



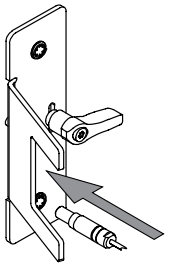
▶ Attach the fixing nut to the sensor.



▶ Attach the sensor with the specific cap nut to the product collection vessel.



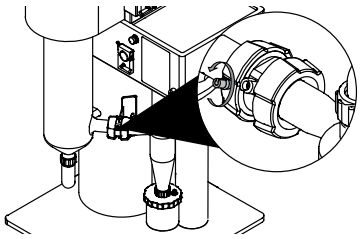
▶ Connect the sensor to the instrument.



7.6.2 Preparing the outlet temperature sensor

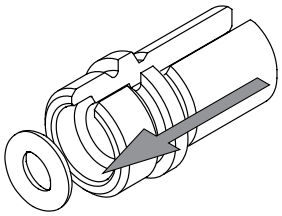
(first time only)

▶ Remove the cap nut from the sensor mounting.



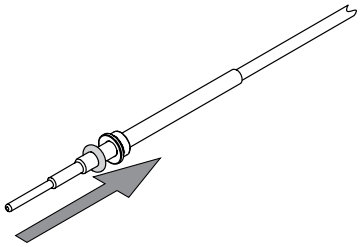
(first time only)

▶ Remove the sealing from the fixing nut.

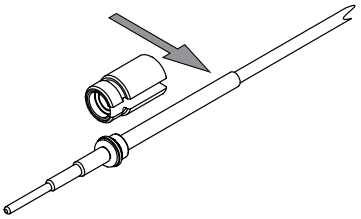


(first time only)

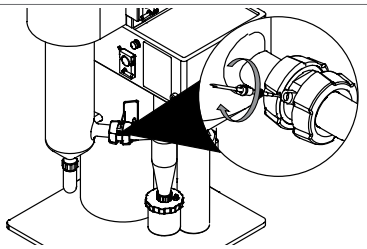
▶ Attach the sealing to the sensor.



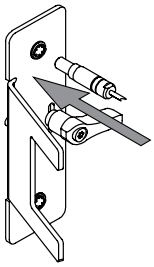
► Attach the fixing nut to the sensor.



► Attach the sensor to the sensor mounting.

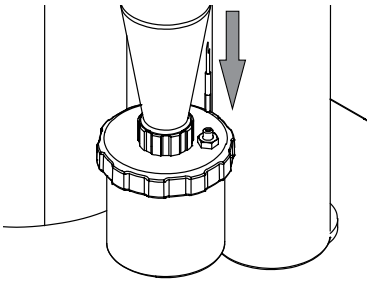


► Connect the sensor to the instrument.

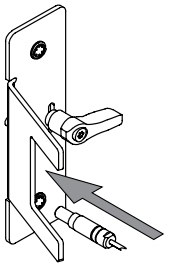


7.7 Preparing the grounding (if no product sensor is used)

► Attach the grounding cable to the product collection vessel.



► Connect the grounding cable to the instrument.



7.8 Adjusting the peristaltic pump bed

Tools needed:

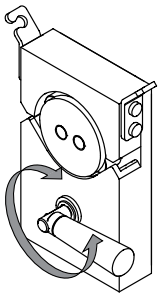
	Order no.	Image
Torx size 15	none	

Navigation path

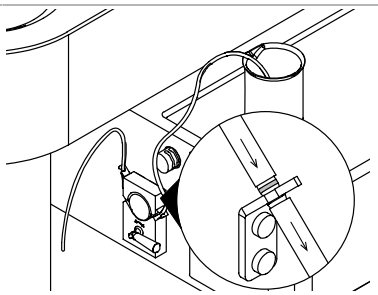
➔ 

▶ Select a suitable feeding tube. See Chapter 12.1.1 "Feeding tube", page 73.
▶ Prepare the solvent.

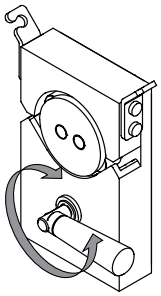
▶ Lower the hose base.



▶ Install the feeding tube.
▶ Put the other end of the tube in a n beaker flask.



▶ Close the hose base.



▶ Navigate to the *Control panel* according the navigation path.
▶ Tab the Start peristaltic pump button.

▶ Close the pump bed that no liquid can pass.
▶ Turn the Torx 15 1/4 to the opposite site.

▶ Calibrate the peristaltic pump. See Chapter 9.2 "Calibrating the peristaltic pumps", page 61.

7.9 Preparing the instrument for remote services (option)

NOTE

Press the *[Take Back Control]* button on the display to interrupt the connection to the mobile device.

There are two remote services available:

Remote type	Explanation
[Remote Control]	Carrying out the instrument functions from an remote device.
[Monitoring]	Monitoring all values from an remote device.

Navigation path:

→ ☰ → 

Precondition:

☑ The instrument and the mobile device are prepared. See Chapter 5.6 "Installations for remote services (option)", page 25

▶ Tap the *[Start Remote]* button on the instrument.

▶ Select the remote service on the app.

⇨ The instrument and the app are connected.

7.10 Editing a method (Advanced and Corrosive only)

7.10.1 Creating a new method

NOTE

It is not possible to enter a name twice.

Creating a new method

Navigation path

→ 

▶ Navigate to the *Methods* menu according to the navigation path.

▶ Tap the *[+]* button.

▶ Select the *[Name]* action.

⇨ The display shows a dialog with an alphanumeric input box.

▶ Enter a name for the method.

▶ Tap the *[Save]* button.

⇨ The method is created.

Creating a new method by copying an existing

Navigation path

→ 

▶ Navigate to the *Methods* menu according to the navigation path.

▶ Tap the *[Options]* button.

▶ Tap the *[Duplicate]* action.

▶ Select the method you wish to copy.

▶ Tap the *[Duplicate]* button.

⇨ The copy is created.

7.10.2 Deleting a method

Navigation path

→ 

▶ Navigate to the *Methods* menu according to the navigation path.

▶ Tap the *[Options]* button.

▶ Tap the *[Delete]* action.

- ▶ Select the method you wish to delete.
- ▶ Tap the *[Delete]* button.

⇨ The method is deleted.

7.10.3 Changing the name of a method

Navigation path



Precondition:
☑ The method is not loaded.

- ▶ Navigate to the *Methods* menu according to the navigation path.
- ▶ Select the method you wish to edit.
- ▶ Select the *Basic Information* section.
- ▶ Select the action *[Name]*.

⇨ The display shows a dialog with an alphanumeric input box.

- ▶ Enter a name for the method.
- ▶ Tab the *[Save]* button.

⇨ The method name is changed.

7.10.4 Changing the description for a method

Navigation path



Precondition:
☑ The method is not loaded.

- ▶ Navigate to the *Methods* menu according to the navigation path.
- ▶ Select the method you wish to edit.
- ▶ Select the *Basic Information* section.
- ▶ Select the *[Description]* action.

⇨ The display shows a dialog with an alphanumeric input box.

- ▶ Enter a description for the method.
- ▶ Tab the *[Save]* button.

⇨ The description for the method is saved.

7.10.5 Changing the drying gas volume for a method

Navigation path



Precondition:
☑ The method is not loaded.

- ▶ Navigate to the *Methods* menu according to the navigation path.
- ▶ Select the method you wish to edit.
- ▶ Select the *Method Parameters* section.
- ▶ Select the *[Drying Gas]* action.

⇨ The display shows a dialog box with a numeric input box.

- ▶ Enter the drying gas volume in m^3/h.

▶ Tab the *[Save]* button.

⇨ The drying gas volume is saved.

7.10.6 Changing the inlet temperature for a method

Navigation path



Precondition:
☑ The method is not loaded.

▶ Navigate to the *Methods* menu according to the navigation path.
▶ Select the method you wish to edit.
▶ Select the *Method Parameters* section.

⇨ The display shows a dialog box with a numeric input box.

▶ Select the *[Inlet Temperature]* action.
▶ Enter the target value in °C.
▶ Tab the *[Save]* button.

⇨ The inlet temperature is saved.

7.10.7 Changing the dispersion gas volume for a method

Navigation path



▶ Navigate to the *Methods* menu according to the navigation path.
▶ Select the method you wish to edit.
▶ Select the *Method Parameters* section.
▶ Select the *[Dispersion Gas]* action.
▶ Enter the target dispersion gas volume L/h.

⇨ The display shows a dialog box with a numeric input box.

▶ Tab the *[Save]* button.

⇨ The dispersion gas volume is saved.

7.10.8 Changing the pump volume for a method

Navigation path



▶ Navigate to the *Methods* menu according to the navigation path.
▶ Select the method you wish to edit.
▶ Select the *Method Parameters* section.

⇨ The display shows a dialog box with a numeric input box.

▶ Select the *[Pump]* action.
▶ Enter the pump volume in mL/min.
▶ Tab the *[Save]* button.

⇨ The pump volume is saved.

7.10.9 Changing the outlet temperature for a method

This action sets the alarm value for the outlet temperature.
The instrument does not carry out any additional actions.

Navigation path



- ▶ Navigate to the *Methods* menu according to the navigation path.
- ▶ Select the method you wish to edit.
- ▶ Select the *Method parameters* section.
- ▶ Select the *[Outlet Temp. Alarm]* action.
- ⇨ The display shows a dialog box with a numeric input box.
- ▶ Enter the outlet temperature in °C.
- ▶ Tab the *[Save]* button.
- ⇨ The outlet temperature is saved.

7.10.10 Changing the product temperature for a method

This action sets the alarm value for the product temperature.
The instrument does not carry out any additional actions.

Navigation path



- ▶ Navigate to the *Methods* menu according to the navigation path.
- ▶ Select the method you wish to edit.
- ▶ Select the *Method parameters* section.
- ▶ Select the *[Product Temp. Alarm]* action.
- ⇨ The display shows a dialog box with a numeric input box.
- ▶ Enter the product temperature in °C.
- ▶ Tab the *[Save]* button.
- ⇨ The product temperature is saved.

7.10.11 Changing the nozzle deblock frequency for method

Navigation path



- ▶ Navigate to the *Methods* menu according to the navigation path.
- ▶ Select the method you wish to edit.
- ▶ Select the *Method parameters* section.
- ▶ Select the *[Deblock Nozzle]* action.
- ⇨ The display shows a dialog box with a numeric input box.
- ▶ Enter the deblock speed in bpm (values from 0 to 60 are allowed).
- ▶ Tab the *[Save]* button.
- ⇨ The deblock speed of the nozzle is saved.

7.10.12 Importing a method

the following method format is possible:

- .bdmf

Navigation path



Precondition:
☑ A data storage device with a method is connected to the instrument.

- ▶ Navigate to the *Methods* menu according to the navigation path.
- ▶ Tap the *[Options]* button.
- ▶ Tap the *[Import]* action.
- ▶ Select the method you wish to import.

⇨ A dialog confirms the method import.

7.10.13 Exporting a method

Navigation path



Precondition:
☑ A data storage device is connected to the instrument.

- ▶ Navigate to the *Methods* menu according to the navigation path.
- ▶ Tap the *[Options]* button.
- ▶ Select the *[Export]* action.
- ▶ Select the method you wish to export.
- ▶ Tap the *[Export]* button.
- ▶ Select the export folder.

⇨ A message confirms the method export.

7.10.14 Loading a method

Navigation path



Precondition:
☑ A method is created. See Chapter 7.10 "Editing a method (Advanced and Corrosive only)", page 47

- ▶ Navigate to the *Methods* menu according to the navigation path.
- ▶ Tap the load method button for the method you wish to use.

⇨ The method is loaded.

7.11 Editing a job list (Advanced and Corrosive only)



NOTE
It is not possible to enter a name twice.

7.11.1 Creating a new job list

Navigation path



- ▶ Navigate to the *Job Lists* panel.
- ▶ Tap the *[+]* button.

- ▶ Select the *[Name]* action.
- ⇨ The display shows a dialog with an alphanumeric input box.
- ▶ Select a method for the job list.
- ▶ Enter a name for the job list entry.
- ▶ Tap the *[Save]* button.
- ⇨ The job list is created.

7.11.2 Adding an entry to a job list

Adding an entry to a job list

Navigation path

➔ 

- ▶ Navigate to the *Job Lists* panel.
- ▶ Select the job list which you want to add an entry.
- ▶ Tap the *[+]* button.
- ⇨ The display shows a dialog with an alphanumeric input box.
- ▶ Enter a name for the job list entry.
- ▶ Select a method for the job list entry.
- ▶ Enter a description for the entry.
- ▶ Tap the *[Save]* button.
- ⇨ The job list is created.

Adding an entry to a job list by copy an existing

Navigation path

➔ 

- ▶ Navigate to the *Job Lists* panel.
- ▶ Select the job list which you want to add an entry.
- ▶ Select the job list entry you wish to copy.
- ▶ Tap the *[Copy]* button.
- ▶ Tap the *[Save]* button.
- ⇨ A message confirms the job list entry.

7.11.3 Deleting a job list

Navigation path

➔ 

- ▶ Navigate to the *Job Lists* panel.
- ▶ Tap the *[Options]* button.
- ▶ Tap the *[Delete]* action.
- ▶ Select the job list you wish to delete.
- ▶ Tap the *[Delete]* button.
- ⇨ The job list is deleted.

7.11.4 Deleting a job list entry

Navigation path

→ 

- ▶ Navigate to the *Job Lists* panel.
- ▶ Select the job list in which you want to delete an entry.
- ▶ Select the job list entry you wish to delete.
- ▶ Tap the *[Delete]* button.
- ▶ Tap the *[Save]* button.

⇨ A message confirms the job list entry.

7.11.5 Loading a job list

Navigation path

→ 

Precondition:

☑ A job list is created. See Chapter 7.11 "Editing a job list (Advanced and Corrosive only)", page 51

- ▶ Navigate to the *Job Lists* panel.
- ▶ Tap the load button for the job list you wish to use.

⇨ The job list is loaded.

7.12 Editing an auto mode sequence (Advanced and Corrosive only)

The following functions are programable:

Function	Description
[Pump 1]	Start the pump and the spray drying process.
[Remaining Volume of Solvent]	Enter the volume of pure solvent to be transported before switching to the sample.
[Remaining Volume of Sample]	Enter the volume of sample to be transported before switching back to the pure solvent.
[Auto Mode State]	Select a spray drying phase. Selection possibilities depends on the instrument status.

→  → 

- ▶ Navigate to the *Auto sequence* action according the navigation path.
- ▶ Enter the requested values.
- ▶ Select the *[Auto Mode State]* you wish to use.
- ▶ Tap the *[Start]* button.

⇨ The instrument starts a spray drying process with the set parameters.

7.13 Tagging table entries

A tag is keyword assigned to a table entry. This helps to describe an entry better and allows it to be found again by browsing or searching.

- ▶ Select the table entry you wish to tag.
- ▶ Select the *Basic Information* section.
- ▶ Select the *[Tags]* action.
- ▶ Tap the *[+]* button.

⇨ The display shows a dialog with an alphanumeric input box.

- ▶ Enter a name for the tag.
- ▶ Tab the *[Save]* button.

⇨ The list entry is tagged.

8 Carrying out a spray drying process

NOTE
To minimizing negative environmental affects during operation:

▶ Follow the instructions in the corresponding *"Application Note"*.

8.1 Preparing the instrument for monitoring

Navigation path:

→ ☰ → 

Precondition:
☑ The instrument and the mobile device are prepared. See Chapter 5.6 "Installations for remote services (option)", page 25

▶ Tap the *[Monitor]* button on the app.

8.2 Carrying out a spray drying process in open mode

8.2.1 Preparing the instrument for open mode

Precondition:
☑ All commissioning operations have been completed. See Chapter 5 "Installation", page 24
☑ A configuration for the open mode is installed. See related *"Installation Manual"*

▶ Set the On/Off master switch to on.
⇨ The instrument is starting up.
▶ Prepare the pure solvent.
▶ Prepare the sample.
▶ Place sample and solvent on the sample place area.
▶ Prepare the peristaltic pump. See Chapter 7.5 "Preparing the peristaltic pump", page 42
▶ Prepare the spray drying nozzle. See Chapter 7.4 "Preparing the spray drying nozzle", page 41
▶ Make sure that the tubing is not bend.
▶ Make sure that no defective sealings or glass parts are used.
▶ Prepare the glass assembly. See Chapter 7.2 "Preparing the glass assembly", page 38

8.2.2 Starting a spray drying process in open mode

Start the spray drying process according to your needs:

- Chapter "Starting a spray drying process in open mode manually", page 55
- Chapter "Starting a spray drying process in open auto mode (Advanced and Corrosive only)", page 56

Starting a spray drying process in open mode manually

NOTE
▶ There are three possibilities to carry out the manual mode:
⇨ Carrying out each parameter individually.
⇨ With a method. See Chapter 7.10 "Editing a method (Advanced and Corrosive only)", page 47
⇨ With a job list. See Chapter 7.11 "Editing a job list (Advanced and Corrosive only)", page 51

Navigation path

➔ 

Precondition:
☑ The instrument is prepared. See Chapter 8.2.1 "Preparing the instrument for open mode", page 55

- ▶ If necessary, load a method. See Chapter 7.10.14 "Loading a method", page 51
- ▶ If necessary, load a job list. See Chapter 7.11.5 "Loading a job list", page 53
- ▶ Navigate to the *Control panel* according the navigation path.
- ▶ If necessary, adjust the drying gas volume.
- ▶ Tap the drying gas start button.

⇨ The aspirator is starting up.

- ▶ If necessary, adjust the spray gas volume.
- ▶ Tap the spray gas start button.
- ▶ If necessary, adjust the inlet temperature.
- ▶ Tap the inlet temperature start button.

⇨ The instrument is heating up.

- ▶ Wait until the inlet temperature is reached and the outlet and product temperature are stabilized.
- ▶ Immerse the tube in the solvent.
- ▶ If necessary, adjust the peristaltic pump volume.
- ▶ Tap the peristaltic pump start button.

⇨ The solvent flows to the nozzle.

Starting a spray drying process in open auto mode (Advanced and Corrosive only)

NOTE

- ▶ There are three possibilities to carry out the auto mode:
  - ⇨ With an auto mode sequence. See Chapter 7.12 "Editing an auto mode sequence (Advanced and Corrosive only)", page 53
  - ⇨ With a method. See Chapter 7.10 "Editing a method (Advanced and Corrosive only)", page 47
  - ⇨ With a job list. See Chapter 7.11 "Editing a job list (Advanced and Corrosive only)", page 51

Navigation path

➔ 

Precondition:
☑ The instrument is prepared. See Chapter 8.2.1 "Preparing the instrument for open mode", page 55

- ▶ If necessary, edit the auto mode sequence. See Chapter 7.12 "Editing an auto mode sequence (Advanced and Corrosive only)", page 53
- ▶ If necessary, load a method. See Chapter 7.10.14 "Loading a method", page 51
- ▶ If necessary, load a job list. See Chapter 7.11.5 "Loading a job list", page 53
- ▶ Navigate to the *Control panel* according the navigation path.
- ▶ Tap the drying gas start button.

⇨ The instrument starts the auto mode.

8.2.3 Tasks during spray drying (manual mode only)

Precondition:

☑ The instrument is in operating conditions. See Chapter 8.2.2 "Starting a spray drying process in open mode", page 55

▶ Change the feed tube from the pure solvent to the sample.

⇨ The sample flows though the feed tube to the nozzle.

8.2.4 Ending a spray drying process in open mode

Precondition:

☑ The sample beaker is empty.

▶ Change the feed tube from the sample to the solvent.

▶ Wait 2 -3 minutes.

⇨ The solvent flushes the remains from the nozzle.

▶ Remove the sample tube from the solvent vessel.

▶ Wait until the tube is empty.

▶ Tap the peristaltic pump stop button.

▶ Tap the spray gas stop button.

▶ Tap the heater stop button.

▶ If necessary save the run.

▶ Wait until the glassware is in ambient temperature.

▶ Tap the aspirator stop button.

▶ Remove the product from the product collection vessel.

8.2.5 Shutting down the instrument

Precondition:

☑ The spray drying process is finished. See Chapter 8.2.4 "Ending a spray drying process in open mode", page 57

▶ Switch the On/Off master switch to Off.

▶ Clean the nozzle. See Chapter 9.10 "Cleaning the nozzle", page 64.

8.3 Carrying out a spray drying process in closed mode

There are two different modes closed mode:

- Closed mode with Inert Loop
- Closed mode with Inert Loop and Dehumidifier

8.3.1 Preparing the instrument for closed mode

	Low drying temperature	**High drying temperature**
	ca. 80 °C	**ca. 220 °C**
Time required:	approx. 15 min	approx. 30 min

Precondition:

☑ All commissioning operations have been completed. See Chapter 5 "Installation", page 24

☑ A configuration for the closed mode is installed. See related *"Installation Manual"*

▶ Set the On/Off master switch to On.

⇨ The instrument is starting up.

▶ Prepare pure solvent.

▶ Prepare the sample.

▶ Place sample and solvent on the sample place area.

▶ Prepare the peristaltic pump. See Chapter 7.5 "Preparing the peristaltic pump", page 42

- ▶ Prepare the spray drying nozzle. See Chapter 7.4 "Preparing the spray drying nozzle", page 41
- ▶ Make sure that no defective sealings or glass parts are used.
- ▶ Make sure that the tubing is not bend.
- ▶ Prepare the glass assembly. See Chapter 7.2 "Preparing the glass assembly", page 38

8.3.2 Starting a spray drying process in closed mode

Starting a spray drying process in closed auto mode (Advanced and Corrosive only)

NOTE

- ▶ There are three possibilities to carry out the auto mode:
  - ⇨ With an auto mode sequence. See Chapter 7.12 "Editing an auto mode sequence (Advanced and Corrosive only)", page 53
  - ⇨ With a method. See Chapter 7.10 "Editing a method (Advanced and Corrosive only)", page 47
  - ⇨ With a job list. See Chapter 7.11 "Editing a job list (Advanced and Corrosive only)", page 51

Navigation path

➔ 

Precondition:

☑ The instrument is prepared. See Chapter 8.3.1 "Preparing the instrument for closed mode", page 57

- ▶ Select the condenser temperature at the Inert Loop.
- ▶ For closed mode with Inert Loop and Dehumidifier set the On/Off master switch of the Dehumidifier to On.
- ▶ If necessary, edit the auto mode sequence. See Chapter 7.12 "Editing an auto mode sequence (Advanced and Corrosive only)", page 53
- ▶ If necessary, load a method. See Chapter 7.10.14 "Loading a method", page 51
- ▶ If necessary, load a job list. See Chapter 7.11.5 "Loading a job list", page 53
- ▶ Navigate to the *Control panel* according the navigation path.
- ▶ Tap the drying gas start button.
- ⇨ The instrument starts the auto mode.

Starting a spray drying process in closed mode manually

NOTE

- ▶ There are three possibilities to carry out the manual mode:
  - ⇨ Carrying out each parameter individually.
  - ⇨ With a method. See Chapter 7.10 "Editing a method (Advanced and Corrosive only)", page 47
  - ⇨ With a job list. See Chapter 7.11 "Editing a job list (Advanced and Corrosive only)", page 51

Navigation path

➔ 

Precondition:
☑ The instrument is prepared. See Chapter 8.3.1 "Preparing the instrument for closed mode", page 57

- ▶ Select the condenser temperature at the Inert Loop.
- ▶ For closed mode with Inert Loop and Dehumidifier set the On/Off master switch of the Dehumidifier to On.
- ▶ If necessary, load a method. See Chapter 7.10.14 "Loading a method", page 51
- ▶ If necessary, load a job list. See Chapter 7.11.5 "Loading a job list", page 53
- ▶ Navigate to the *Control panel* according the navigation path.
- ▶ If necessary, adjust the drying gas volume.
- ▶ Tap the drying gas start button.

⇨ The aspirator is starting up.

⇨ The oxygen level decreases.

⇨ The spray gas starts.

- ▶ Wait until the oxygen level is less than 6%.
- ▶ If necessary, adjust the inlet temperature.
- ▶ Tap the inlet temperature start button.

⇨ The instrument is heating up.

- ▶ Wait until the inlet temperature is reached and the outlet and product temperature are stabilized.
- ▶ Immerse the tube in the solvent.
- ▶ If necessary, adjust the peristaltic pump volume.
- ▶ Tap the peristaltic pump start button.

⇨ The solvent flows to the nozzle.

8.3.3 Tasks during spray drying (manual mode only)

Precondition:
☑ The instrument is in operating conditions. See Chapter 8.3.2 "Starting a spray drying process in closed mode", page 58

- ▶ Change the feed tube from the pure solvent to the sample.

⇨ The sample flows though the feed tube to the nozzle.

8.3.4 Ending a spray drying process in closed mode

Precondition:
☑ The sample beaker is empty.

- ▶ Change the feed tube from the sample to the pure solvent.
- ▶ Decrease the pump rate.
- ▶ Wait 2 -3 minutes.

⇨ The solvent flushes the remains from the nozzle.

- ▶ Remove the sample tube from the solvent vessel.
- ▶ Wait until the tube is empty.
- ▶ Tap the peristaltic pump stop button.
- ▶ Tap the heater stop button.
- ▶ If necessary save the run.
- ▶ Wait until the glassware is in ambient temperature.
- ▶ Tap the aspirator stop button.
- ▶ Set the air flow to 0.
- ▶ Remove the product from the product collection vessel.

8.3.5 Shutting down the instrument

Precondition:

☑ The spray drying process is finished. See Chapter 8.3.4 "Ending a spray drying process in closed mode", page 59

- ▶ Switch the On/Off master switch to Off.
- ▶ For closed mode with Inert Loop and Dehumidifier set the On/Off master switch of the Dehumidifier to Off.
- ▶ Clean the nozzle. See Chapter 9.10 "Cleaning the nozzle", page 64.

8.4 Exporting run data

- .csv
- .pdf

Navigation path

➔ 

Precondition:

☑ A data storage device is connected to the instrument.

- ▶ Navigate to the *Runs* panel according the navigation path.
- ▶ Tap the *[Options]* button.
- ▶ Select the export format you wish to use.
- ▶ Select the run you wish to export.
- ▶ Tap the *[Export]* button.
- ▶ Select the export folder.

⇨ A message confirms the run export.

8.5 Deleting run data

Navigation path

➔ 

- ▶ Navigate to the *Runs* panel according the navigation path.
- ▶ Tap the *[Options]* button.
- ▶ Tap the *[Delete]* action.
- ▶ Select the run you wish to delete.
- ▶ Tap the *[Delete]* button.

⇨ The run is deleted.

8.6 Disconnecting the remote services

Precondition:

☑ The display shows the *[Take Back Control]* button.

- ▶ Tap the *[Take Back Control]* button.

9 Cleaning and servicing

NOTE

- Carry out only the service and cleaning operations described in this section.
- Do not carry out any servicing and cleaning operations that involve opening the housing.
- Use only genuine BUCHI spare parts in order to ensure correct operation and preserve the warranty.
- Carry out the service and cleaning operations described in this section to extend the lifetime of the instrument.

9.1 Regular maintenance work

Action		Daily	Weekly	Additional information
9.2	Calibrating the peristaltic pumps	1		Calibrate the peristaltic pumps before every use.
9.9	Cleaning the glass components and temperature sensors	1		Carry out this action after every instrument use.
9.10	Cleaning the nozzle	1		Clean the spray drying nozzle after every use.
9.6	Cleaning and servicing the drying gas hoses		1	
9.7	Cleaning the filter		1	
9.3	Cleaning the aspirator		2	
9.11	Cleaning and servicing the warning and directive symbols		2	
9.12	Cleaning the housing		2	

1 - User; 2 - Operator

9.2 Calibrating the peristaltic pumps

Navigation path
→ ☰ → ⚙ → 🔧

Precondition:

☑ The peristaltic pump is prepared. Chapter 7.5 "Preparing the peristaltic pump", page 42

☑ A measuring cylinder is available.

☑ A calibration sample with the same viscosity as the sample is available.

- Fill the tube with the calibration sample.
- Put the sample feeding tube in the calibration sample.
- Put the other end in the measuring cylinder.
- Navigate to the *Maintenance* submenu via the navigation path.
- Remove the air bubbles.
- Enter the necessary calibration volume.
- Enter the necessary calibration time.

- ▶ Tap the *[Start Calibration]* button.
- ▶ Wait until the calibration time is over.
- ▶ Enter the difference between target value and actual value.

9.3 Cleaning the aspirator

NOTE

Do not immerse the tube into the water.

Be aware that no splashes are contaminating the ambient at the outlet side.

Navigation path

➔

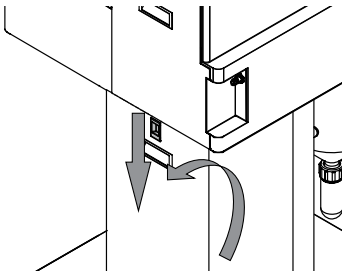
- ▶ Fill a vessel with 2L water.
- ▶ Prepare an empty canister with a small opening.
- ▶ Insert the exhaust tube from the aspirator into one third of the empty canister.
- ▶ Remove the spray gas supply.
- ▶ Fix the tube.
- ▶ Set the aspirator to 20 m^3/h.
- ▶ Set the aspirator to on.
- ▶ Carefully move the inlet tube over the surface of the water to suck in a mixture of air and water.
- ▶ Increase the aspirator rate up to 28 m^3/h.
- ▶ Continue this procedure unless clean water is coming out of the aspirator.
- ▶ Wait until the aspirator is dry.
- ▶ Navigate to the *Control* panel according the navigation path.
- ▶ Set the drying gas to the necessary volume.
- ▶ Tap the drying gas start button.

⇨ The aspirator is starting up.

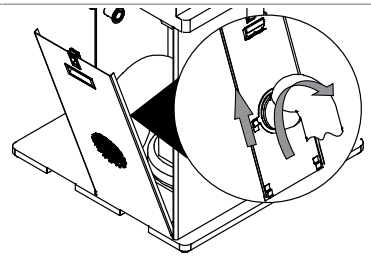
- ▶ Wait until the aspirator is dry.

9.4 Opening and closing the lower rear door.

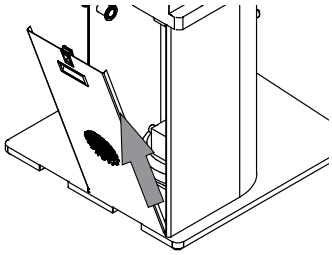
▶ Push the snap lock down and pull the door.



▶ Remove the exhaust air hose.

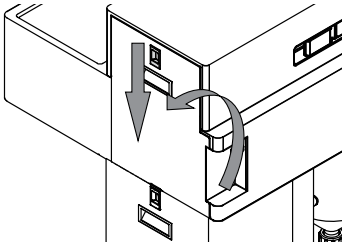


▶ Remove the door.

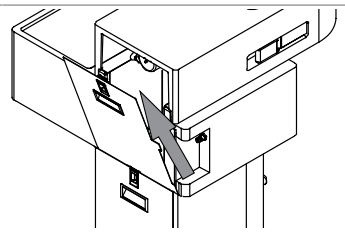


9.5 Opening and closing the upper rear door

▶ Push the snap lock down and pull the door.



▶ Remove the door.



9.6 Cleaning and servicing the drying gas hoses

Navigation path

➔ 

▶ Check the hoses for degradation.

⇨ If necessary replace them.

▶ Remove all hoses from the instrument.
▶ Rinse the hoses with water.
▶ Install the hoses according the related installation manual.
▶ Navigate to the *Control* panel according the navigation path.
▶ Set the drying gas to the necessary volume.
▶ Tap the drying gas start button.

⇨ The aspirator is starting up.

▶ Wait until the hoses are dry.
▶ Tap the stop button.

9.7 Cleaning the filter

▶ Check if the outlet filter pressure is not more than 20 mbar relative to the clean filter.
▶ If necessary, clean or replace the filter. See Chapter 7.1 "Preparing the outlet filter", page 35

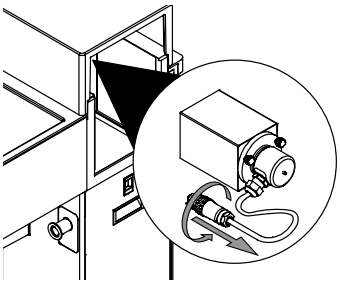
9.8 Cleaning the heater

NOTE

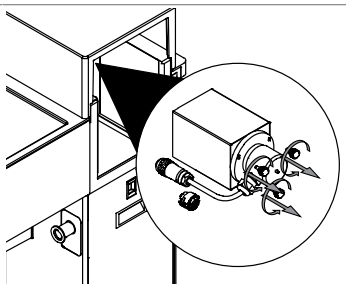
Installing is done in reverse sequence.

Precondition:
☑ The instrument is not connected to the electric grid.

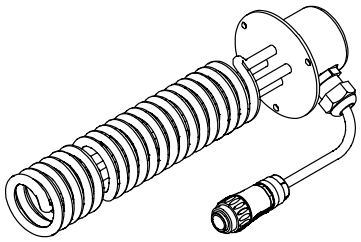
▶ Wait until the heater is in ambient temperature.
▶ Open the upper rear door. See Chapter 9.5 "Opening and closing the upper rear door", page 63
▶ Disconnect the plug.



▶ Open the screw from the heater.
▶ Remove the heating element.



▶ Brush the heating element.



9.9 Cleaning the glass components and temperature sensors

▶ Check the glass ware for mechanical defects.
⇨ If necessary, replace them.
▶ Check the glass ware for residues.
▶ Check the glass walls of the main bodies and the connectors.
⇨ If the part is dirty, clean it with detergents.
⇨ If the glass part is showing deterioration or leakages, replace it.
▶ Clean all coated temperature sensors (outlet and product) with a soft towel. Use small amounts of solvent is recommended.

9.10 Cleaning the nozzle



NOTICE

Sharp cleaning tools

Sharp cleaning tools can damage the surface.

▶ Do not use any sharp cleaning tools.

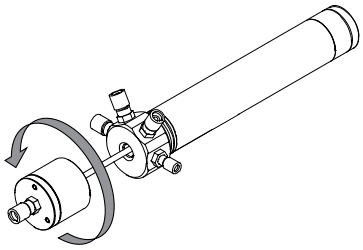
NOTICE

Liquids in cooling gas channels.

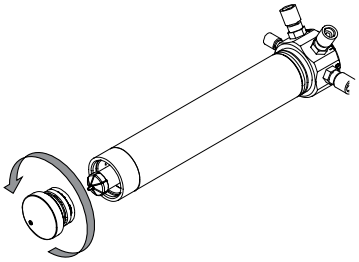
Liquids in cooling gas channels cause damage.

▶ Make sure that no liquids get into the cooling gas channels during the cleaning process.

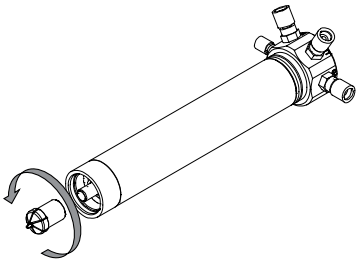
▶ Remove the cleaning head.



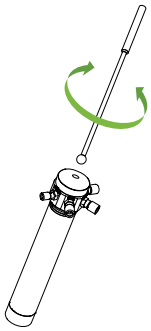
▶ Remove the nozzle cap.



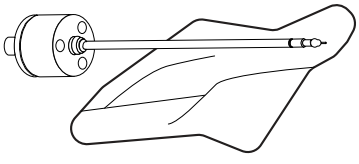
▶ Remove the nozzle tip.



▶ Clean the nozzle with a small cleaning brush, cleaning agent and water.



▶ Clean the nozzle pipe and needle with a damp cloth, cleaning agent and water.



9.11 Cleaning and servicing the warning and directive symbols

- ▶ Check that the warning symbols on the instrument are legible.
- ▶ If they are dirty, clean them.

9.12 Cleaning the housing

- ▶ Wipe down the housing with a damp cloth.
- ▶ If heavily soiled, use ethanol or a mild detergent.
- ▶ Wipe down the display with a damp cloth.

10 Help with faults

10.1 Troubleshooting

10.1.1 Troubleshooting general

Problem	Possible cause	Action
Instrument cannot be switched on.	No electric connection.	▶ Establish an electrical connection. See Chapter 5.2 "Establishing electrical connections", page 24.
Peristaltic pump does not apply solvent.	The rollers are not in contact with the feed tubing.	▶ Lift the hose base. ▶ Adjust the peristaltic pump bed. See Chapter 7.8 "Adjusting the peristaltic pump bed", page 45.
	Feed tube defective.	▶ Replace the feed tube.
Product is delivered after the spray flow is switched on although the pump is switched off.	The pressure of the rollers on the running surface is too weak.	▶ Adjust the peristaltic pump bed. See Chapter 7.8 "Adjusting the peristaltic pump bed", page 45.
Nozzle is blocked.	Product is too concentrated.	▶ Use a lower concentration in pump.
	Encrustation on nozzle exit.	▶ Clean the nozzle. See Chapter 9.10 "Cleaning the nozzle", page 64.
	Nozzle is defective (e.g. bent nozzle needle).	▶ Replace nozzle or defective part.
Irregular or pulsed spraying.	Leaks in the spray nozzle.	▶ Check seals in the spray nozzle. ▶ If necessary, replace the seals.
Product drips in spray cylinder.	No spray flow.	▶ Open spray gas valve. ▶ Check pressure of the spray gas in the supply tube (5–8 bar).
	Insufficient spray flow.	

Problem	Possible cause	Action
Deposits on the spray cylinder.	Nozzle is not clean.	▶ Clean the nozzle. See Chapter 9.10 "Cleaning the nozzle", page 64.
	Nozzle is defective (bent nozzle needle).	▶ Replace nozzle or defective part.
	Product will not dry.	▶ Reduce the temperature difference between entry and exit. ▶ Increase rate of gas spray flow (> 600 l/h). ▶ Reduce peristaltic pump performance.
	Entry temperature is above the melting point of the product.	▶ Reduce entry temperature.
	Product related deposits.	No action possible.
	Wide spray angle deposits droplet on the spray cylinder wall.	▶ Narrow the spray angle by adjusting the spray cap position.
Glass elements become wet.	Peristaltic pump lever has become loose.	▶ Tighten lever.
Deposits in the cyclone.	Product related deposits.	No action possible.
	Static charge build-up.	▶ Check gas supply pressure. ▶ Insert earthing cable. ▶ Connect product temperature sensor.
	Product too moist.	▶ Check tube condition.
	Temperature too high.	▶ Decrease outlet temperature. ▶ Reduce aspirator performance to increase residence time of product.

10.1.2 Troubleshooting heater

Problem	Possible cause	Action
System does not heat up.	The heater is not connected properly.	▶ Check the heater plug.
	Nominal entry temperature is below room temperature.	▶ Change inlet temperature.
	Fuse has blown.	▶ Change the fuse. See Chapter 10.3 "Changing the fuse", page 70 ▶ Contact BUCHI Customer Service.
	Heater defective.	▶ Replace the heater.
	Faulty tubing system (Faulty flow direction or no flow in the heating system).	▶ Check tubing system. ▶ Contact BUCHI Customer Service.
Outlet temperature does not rise.	Sensor not inserted.	▶ Place outlet sensor in coupling element. ▶ Check tubing system.
	Fault in tubing system.	

Problem	Possible cause	Action
Entry temperature falls.	Heating is switched off.	▶ Switch on heating.
	Fuse has blown.	▶ Change the fuse. See Chapter 10.3 "Changing the fuse", page 70.
Outlet temperature falls.	Spraying too powerful.	▶ Reduce production rate of peristaltic pump.
Outlet temperature rises.	Nozzle blocked.	▶ Clean the nozzle by actuating the cleaning button or by switching on cleaning nozzle. ▶ Increase number of pulses for the nozzle cleaning activity.
	Hose not dipped into sample vessel.	▶ Dip hose into sample vessel.
	Change of sample concentration.	▶ Agitate the sample (magnetic agitator) to obtain uniform concentration.
	No feed of product.	▶ Switch on peristaltic pump.

10.1.3 Troubleshooting aspirator

Problem	Possible cause	Action
Aspirator is noisy.	The aspirator is dirty.	▶ Clean the aspirator. See Chapter 9.3 "Cleaning the aspirator", page 62.
	The operating mode is set to blow.	▶ Reset to suction mode if possible.
Insufficient aspirator performance.	Discharge filter blocked.	▶ Dismantle filter and clean it.

10.2 Nozzle does not atomize

- ▶ Check if all electrical connections are properly installed.
- ▶ Check the nozzle power setting on the controller.

⇨ Make sure that a sufficient setting is used.

- ▶ Check the peristaltic pump is working properly.
- ▶ Check all connections of the liquid feeding line.

⇨ Insufficient liquid supply can cause a high temperature to build up on the nozzle.

10.3 Changing the fuse



⚠ WARNING

Risk of electric shock with connected power supply cable.

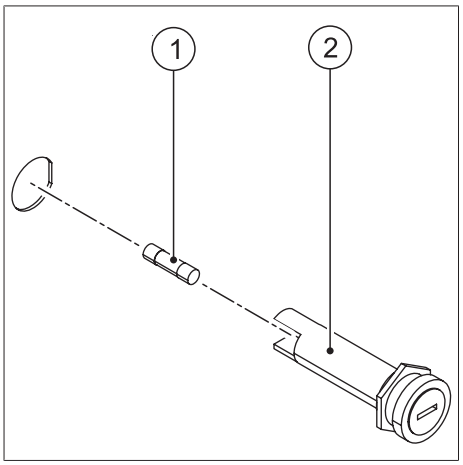
Serious injuries or death can result.

- ▶ Switch off the device.
- ▶ Disconnect the power supply cable from the device.

- ▶ Set the On/Off master switch to Off.
- ▶ Disconnect the power supply cable from the device.
- ▶ Unscrew the fuse carrier (2).

⇨ Make sure the O-ring on the fuse carrier is not damaged.

- ▶ Replace the defective fuse (1).
- ▶ Screw in the fuse carrier.
- ▶ Connect the power supply cable.



- ▶ If the fuse brakes repeatedly contact the Contact BUCHI Customer Service.

10.4 Sending instrument data to BUCHI customer service

Navigation path



Precondition:
☑ A data storage device is connected to the instrument.

- ▶ Navigate to the *Home* menu according the navigation path.
- ▶ Tap the *[Support]* button.
- ▶ Save the data on the storage device.
- ▶ Send the data to BUCHI customer service.

10.5 No liquid delivery

- ▶ Check the condition of the tube used in the peristaltic pump.

⇨ Replace a worn out tube.

- ▶ Adjust the peristaltic pump bed. See Chapter 7.8 "Adjusting the peristaltic pump bed", page 45

11 Taking out of service and disposal

11.1 Taking out of service

- ▶ Remove all solvents and coolants.
- ▶ Switch off the instrument and disconnect it from the mains power supply.
- ▶ Clean the instrument.
- ▶ Remove all tubing and communication cables from the device.

11.2 Disposal

The operator is responsible for proper disposal of the instrument.

- ▶ When disposing the equipment observe the local regulations and statutory requirements regarding waste disposal.
- ▶ When disposing, observe the disposal regulations of the materials used. Materials used see Chapter 3.5 "Technical data", page 19.

11.3 Returning the instrument

Before returning the instrument, contact the BÜCHI Labortechnik AG Service Department.
https://www.buchi.com/contact

12 Appendix

12.1 Material information

12.1.1 Feeding tube

Solvent	Silicone tube	Tygon MH 2375	Tygon F 4040 A
Methanol	+	+	+
Ethanol	+	+	+
Acetone	-	+	-
Toluene	-	-	-
Isopropanol	+	+	+
Chloroform	-	-	-
Dichloromethane	-	-	-
Tetrahydrofuran	-	-	-
Ethylacetate	-	+	-
Hexane	-	-	+
Acetonitrile (ACN)	-	/	-

(+) = resistant, (-) = non-resistant, (/) = no information available

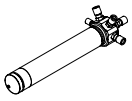
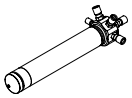
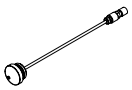
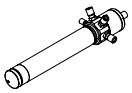
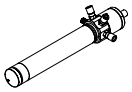
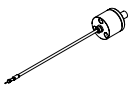
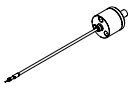
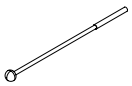
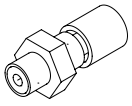
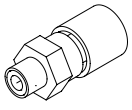
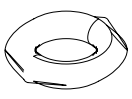
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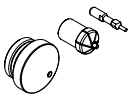
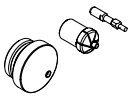
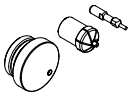
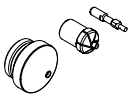
Medium	Concentration %	Resistance
Chloroform	100	/
Dichloromethane	100	/
Methanol	100	+
Ethanol	96	+
Acetone	100	+
Toluene	100	-
Acetonitrile	100	+
Tetrahydrofuran	100	/
Ethyl acetate	100	+
Hexane	100	-
Hydrochloric acid	100	+
Sulfuric acid	50	+
Acetic acid	70	+
Formic acid	100	+
Sodium hydroxide	100	+
Ammonia	100	+
Water	100	+

(+) = resistant, (-) = non-resistant, (/) = no information available

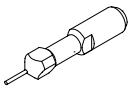
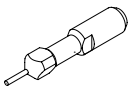
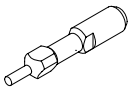
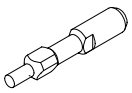
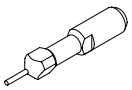
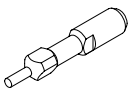
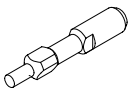
12.2 Spare parts and accessories

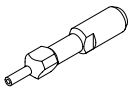
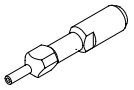
12.2.1 Nozzles

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Three-fluid nozzle, complete Nozzle for two independent sample feeds at the same time. Allows to spray dry immiscible samples for microencapsulation applications.	046555	
Three-fluid nozzle corrosives, complete	11056971	
Three-fluid nozzle conversion kit	046556	
Two-fluid nozzle 1.5 mm, complete	044698	
Two-fluid nozzle corrosives, complete	11056320	
Nozzle cleaning 0.7 mm, complete	044643	
Nozzle cleaning 0.7 mm acid proof, complete	11059876	
Cleaning brush for nozzle	044782	
Screw connection product tube	044628	
Screw connection air and cooling	044629	
O-ring for nozzle cleaner, FKM (black), 2× 3.00 x 1.50 mm	044469	

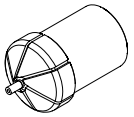
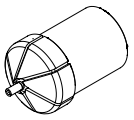
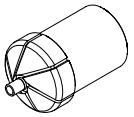
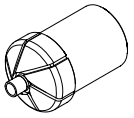
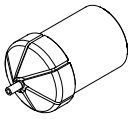
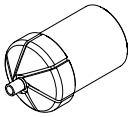
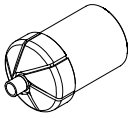
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Set nozzle 1.4 mm Wider diameter for the two fluid nozzle to work with viscous sample materials.	046380	
Set nozzle 2.0 mm Wider diameter for the two fluid nozzle to work with viscous sample materials.	046381	
Nozzle set 1.4 mm titanium	11056415	
Nozzle set 2.0 mm titanium	11056416	

Nozzle needles

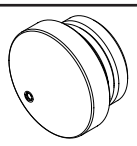
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Needle 0.5 mm	11056864	
Needle 0.7 mm	044618	
Needle 1.4 mm	046372	
Needle 2.0 mm	046373	
Needle 0.7 mm titanium	11056315	
Needle 1.4 mm titanium	11056417	
Needle 2.0 mm titanium	11056422	

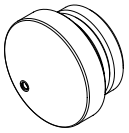
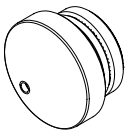
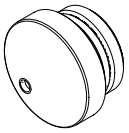
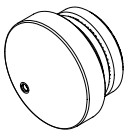
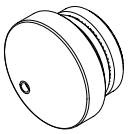
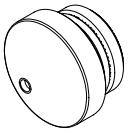
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Needle 0.7 mm empty	046554	
Needle 0.7 mm titanium empty	11056969	

Nozzle tips

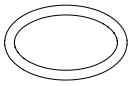
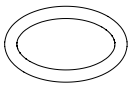
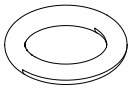
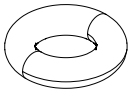
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Nozzle tip 0.5 mm	11056865	
Nozzle tip 0.7 mm	044634	
Nozzle tip 1.4 mm	046376	
Nozzle tip 2.0 mm	046377	
Nozzle tip 0.7 mm titanium	11056317	
Nozzle tip 1.4 mm titanium	11056419	
Nozzle tip 2.0 mm titanium	11056424	

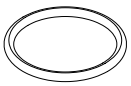
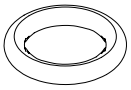
Nozzle caps

	Order no.	Image
Nozzle cap 1.4 mm	044649	

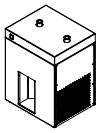
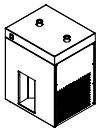
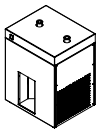
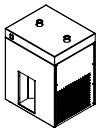
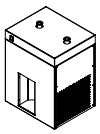
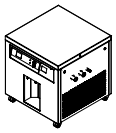
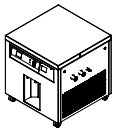
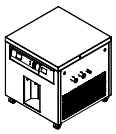
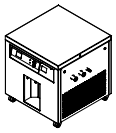
	Order no.	Image
Nozzle cap 1.5 mm	044647	
Nozzle cap 2.2 mm	046374	
Nozzle cap 2.8 mm	046375	
Nozzle cap 1.5 mm titanium	11057509	
Nozzle cap 2.2 mm titanium	11057510	
Nozzle cap 2.8 mm titanium	11057511	

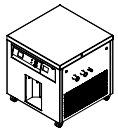
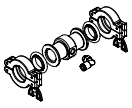
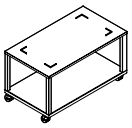
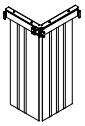
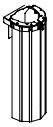
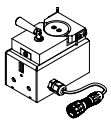
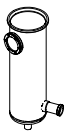
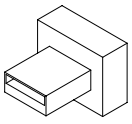
O-rings nozzle

	Order no.	Image
Set of O-rings for nozzle	044759	
O-ring for nozzle, FKM (green), 2× 21.00 × 2.00 mm	044645	
O-ring nozzle cap silicone (red), 2× 16.00 × 2.00 mm	002103	
O-ring for needle and nozzle tip, FKM (green), 4 × 6.00 × 1.50 mm	004222	
O-ring for nozzle cleaner, FKM (black), 2× 3.00 × 1.50 mm	038348	

	Order no.	Image
O-ring for screw coupling, FFKM (black) 2× 37.69 × 3.53 mm	046363	
O-ring for nozzle tip, FFKM (green), 2× 6.00 × 1.50 mm	046361	

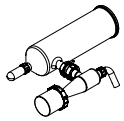
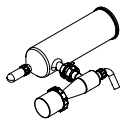
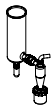
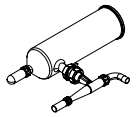
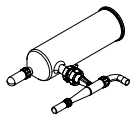
12.2.2 Accessories

	Order no.	Image
Dehumidifier S-396 200 V	11073817	
Dehumidifier S-396 210 V	11073816	
Dehumidifier S-396 220 V	11074006	
Dehumidifier S-396 230 V	11073814	
Dehumidifier S-396 240 V	11073815	
Inert Loop S-395 200V 50Hz	11074620	
Inert Loop S-395 220-240V 50Hz	11074621	
Inert Loop S-395 200V 60Hz	11074622	
Inert Loop S-395 220V 60Hz	11075174	

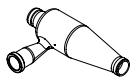
	Order no.	Image
Inert Loop S-395 240V 60Hz	11074623	
Inert gas adapter S-300, complete	11074499	
Trolley S-300	11074575	
Protective curtain right, complete	11071754	
Protective curtain left, complete	11071651	
Ultrasonic Package S-300	11074994	
Peristaltic pump external Second peristaltic pump for three fluid nozzle, nozzle cooling or shorter distance between pump and nozzle.	11070786	
Inlet filter, complete Protects the sample from particles of the environmental drying air. Only for open mode.	011235	
Replacement filter with seal	011238	
Spray cylinder chrome steel, complete	11064367	
Adapter USB-Wi-Fi/Bluetooth	11072500	
Oil-free compressor, 230V 50Hz	027907	
Oil-free compressor, 230V 60Hz	11055737	
Compressed air maintenance unit	004366	

12.2.3 Glassware

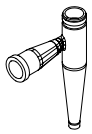
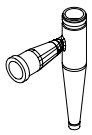
Glass assemblies

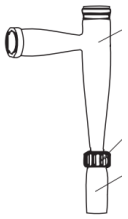
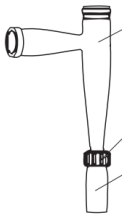
	Order no.	Image
Glass assembly S-300, complete	11071071	
Glass assembly S-300 brown, complete	11073658	
Glass assembly corrosive S-300, complete	11071420	
Glass assembly S-300 HP cyclone, complete	11074494	
Glass assembly S-300 HP cyclone brown, complete	11074495	

Cyclones

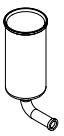
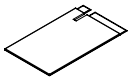
	Order no.	Image
Standard cyclone	11071060	
Cyclone brown	11073659	
Standard cyclone with collection vessel, complete	11073661	

High performance cyclones

	Order no.	Image
High performance cyclone	046368	
High performance cyclone brown	11056879	

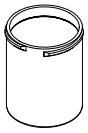
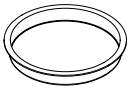
	Order no.	Image
High performance cyclone, complete	11074500	
High performance cyclone brown, complete	11074496	

Spray cylinder

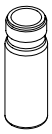
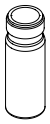
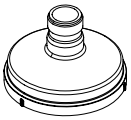
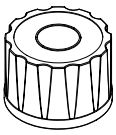
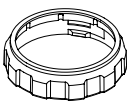
	Order no.	Image
Spray cylinder	044673	
Spray cylinder brown	044726	
Spray cylinder vertical outlet	044697	
Spray cylinder vertical outlet, brown	044728	
Cylinder insulation	040058	

Collection vessels

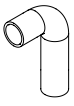
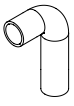
	Order no.	Image
Product collection vessel	044678	
Product collection vessel brown	044727	

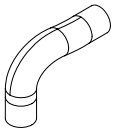
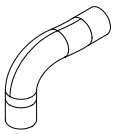
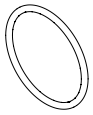
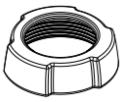
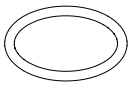
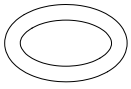
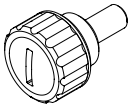
	Order no.	Image
Large Product collection vessel 1.1L	11056990	
Plastic closure for product collection vessel	046358	

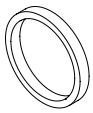
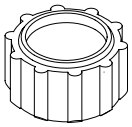
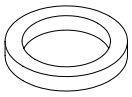
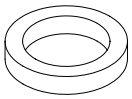
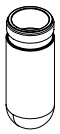
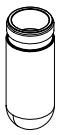
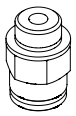
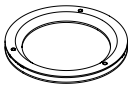
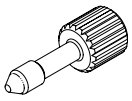
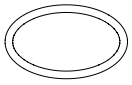
HP collection vessels and accessories

	Order no.	Image
Small product collection vessel for HP cyclone	046367	
Small product collection vessel for HP cyclone brown	11056878	
Large product collection vessel for HP cyclone, complete	11056899	
Cover for large collection vessel HP cyclone	11056901	
Screw cap SVL 30	005223	
Flange screw coupling	034139	

Other glassware related spare parts

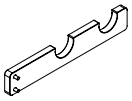
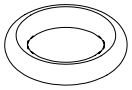
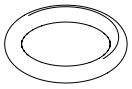
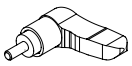
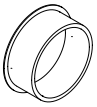
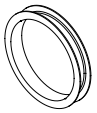
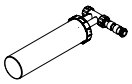
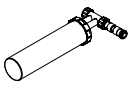
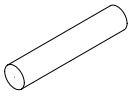
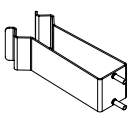
	Order no.	Image
Angle tube	11070485	
Angle tube brown	11073660	

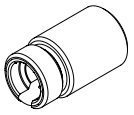
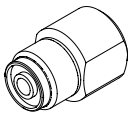
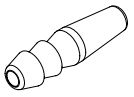
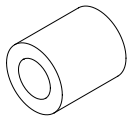
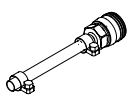
	Order no.	Image
Angle tube for HP cyclone	11073621	
Angle tube for HP cyclone brown	11074322	
Cap nut 130	11070711	
O-ring 104 x 6.99 FKM 70	11071062	
Cover product vessel at cyclone	11072625	
Cover product vessel corrosive	11071425	
Coupling flange	11073537	
Coupling flange corrosive	11071421	
Set flange screw coupling 1 pcs.	11074579	
O-ring FKM for screw coupling	001535	
Tension spring	032017	
Knurled handle with recess	11071059	

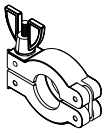
	Order no.	Image
Gasket SVL 42.00 x 35.00 mm	11071061	
Cap nut SVL 42	003551	
Silicone seal SVL 42	040674	
PTFE Seal SVL 42	003575	
Separation flask	004188	
Separation flask brown	004343	
Quick connector Nozzle Ø6	11071105	
Spray cylinder holder	044710	
Screw for spray cyclinder holder	044712	
O-ring to spray cylinder	044711	

12.2.4 Spare parts

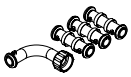
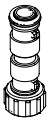
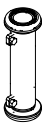
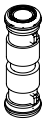
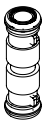
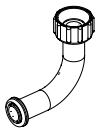
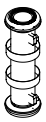
	Order no.	Image
Set O-ring Plastiperfl. S-300	11074501	

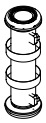
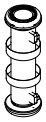
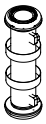
	Order no.	Image
Tube holder	11071708	
O-ring Ø 5.00x1.50 Plastiperfl.	11074587	
Ventilation hose aspirator, complete	11071064	
O-ring Ø 27.94x5.33 FKM 75	11071073	
Clamping lever M4	11071171	
Cover cap Ø 25.4	11071194	
Gasket SVL 42x35 PTFE	11071325	
Outlet filter, complete	11071410	
Outlet filter corrosive, complete	11071411	
PTFE membrane filter with clamp	11075115	
Polyester filter bags (6 units)	035004	
Quick release clamp	11071080	
Filter holder grounded	11073770	

	Order no.	Image
Fixing nut T-sensor	11073019	
Adapter T-sensor outlet	11073020	
Outlet T-sensor	11072981	
Product T-sensor	11072982	
Outlet T-sensor corrosive	11071406	
Product T-sensor corrosive	11071407	
Closing pin	11071611	
Silicon tube D2/4 (per m)	004138	
Y-piece connector	046304	
Metal tube connector	004251	
Silicone tube for nozzle cooling, 4 m	004139	
Compressed gas hose, complete	11073584	
Tygon tube MH2375 transparent (per m)	046314	
Tygon tube F 4040 A yellow (per m)	046315	

	Order no.	Image
Vacuum clamp KF 25	11063662	

12.2.5 Hoses and tubes

	Order no.	Image
Set hose drying gas TPR	11071431	
Set tube PTFE	11072713	
Hose filter conf.	11071057	
Tube Inert Loop PTFE conf.	11071602	
Hose Inert Loop TPR conf.	11071076	
Tube Dehumidifier TPR conf.	11074039	
Tube filter FEP conf. corr.	11072988	
Hose TPR 0.7 m conf.	11071051	
Hose TPR 1.0 m conf.	11071053	
Hose PTFE 0.7 m conf.	11071054	

	Order no.	Image
Hose PTFE 1.0 m conf.	11071056	
Hose PTFE 0.7 m conf. coated	11071606	
Hose PTFE 1.0 m conf. coated	11071608	

12.2.6 Documents

	Order no.
Set IQ/OQ S-300 en	11074567
Repeating OQ S-300 en	11074568

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